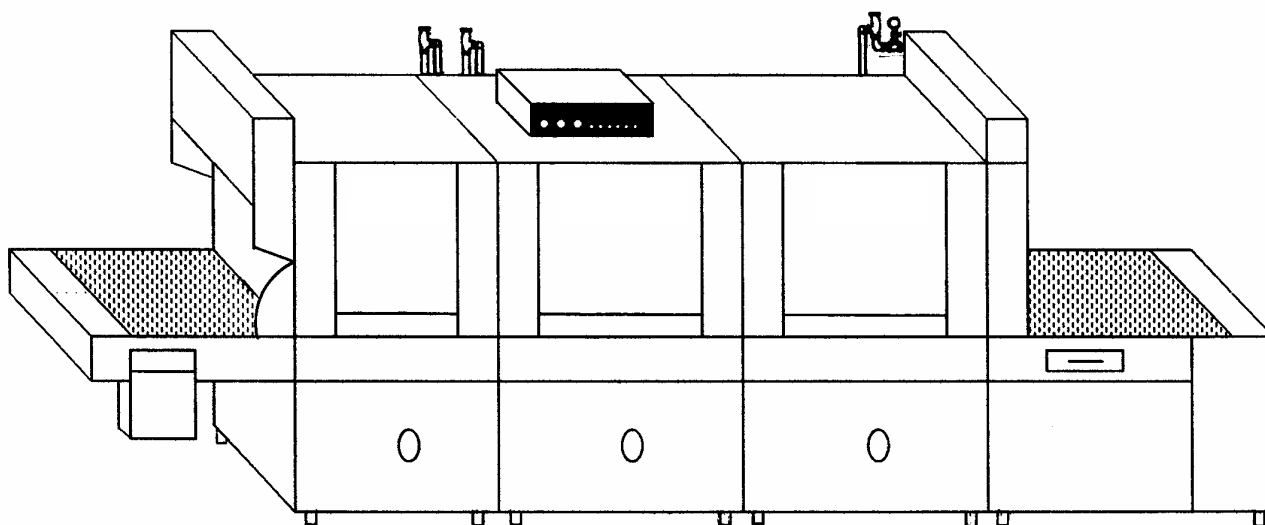


BLAKESLEE

Division of Blako Inc.

ILLUSTRATED PART'S MANUAL

FLIGHT – TYPE DISHWASHER



I.R.S.+ Integrated Recirculating System Design

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Revision 5/2005

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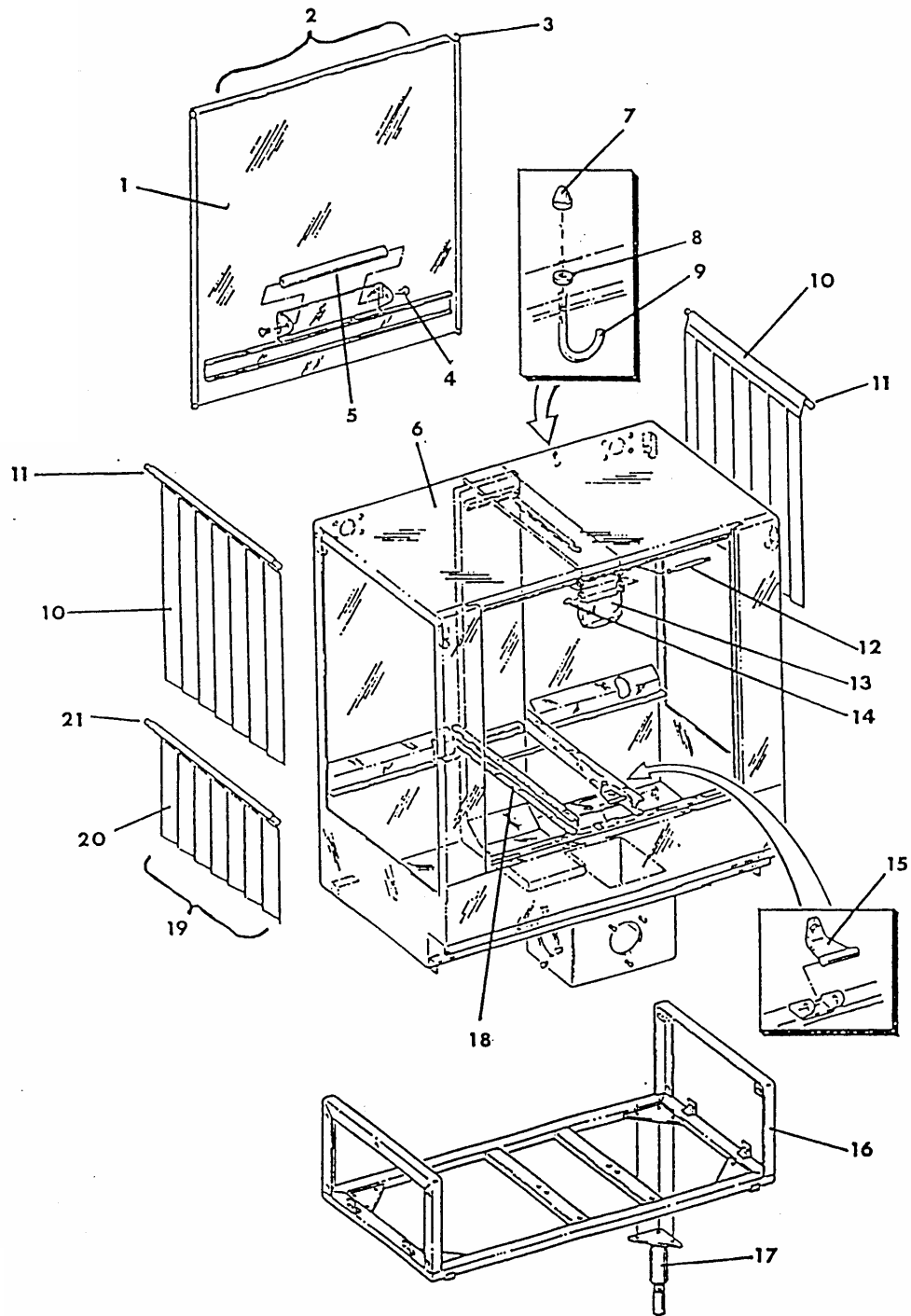


FIGURE: 1. TANK WELDMENT, DOOR & SUPPORT WELDMENT

TANK WELDMENT, DOOR & SUPPORT WELDMENT

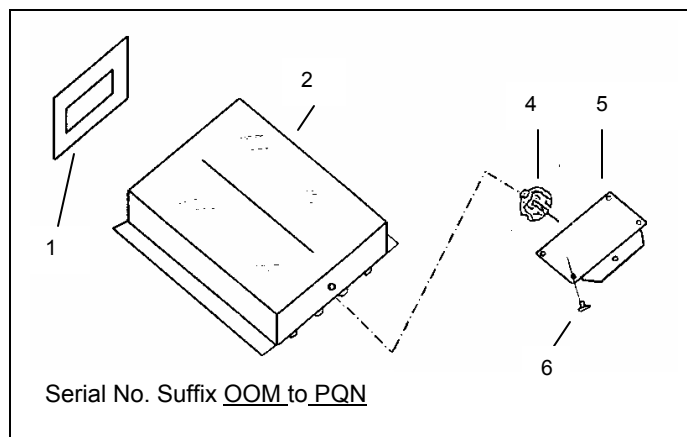
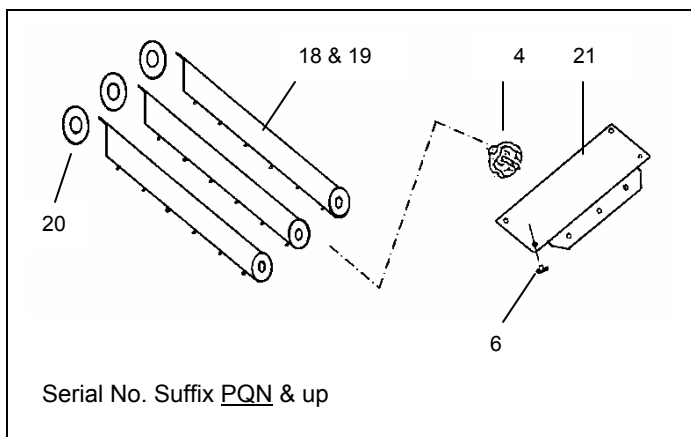
ITEM NO.	PART NO.		DESCRIPTION
	Standard	X-Wide	
1	—	—	Discontinued (Replace with Assembly)
2	13775	13775	* P Tank Door Assembly
	13774	13774	* E, L & M Tank Door Assembly
	73583	73583	6" Higher, P Tank Door Assembly
	73584	73584	6" Higher, E, L & M Tank Door Assembly
	73801	73801	Standard Height Split Door P Tank, Upper
	73803	73803	Standard Height Split Door E,L,M Tank, Upper
	73804	73804	Standard Height Split Door P Tank, Lower
	73805	73805	Standard Height Split Door E,L,M Tank, Lower
	76300	76300	6" Higher, Split Door P Tank, Upper
	76294	76294	6" Higher, Split Door E,L,M Tank, Upper
	76303	76303	6" Higher, Split Door P Tank, Lower
	76297	76297	6" Higher, Split Door E,L,M Tank, Lower
3	1122	1122	Plug – Bumper (4 Req.)
4	95808	95808	Screw – Truss HD. 1/4-20x3/4 in. (2 Req.)
5	73128	73128	Handle
6	73089	74290	Weldment – P Tank
	72951	74275	Weldment – E Tank
	72916	74095	Weldment – L Tank
	72950	74280	Weldment – M Tank
7	8140	8140	Nut – Acorn, 1/4-20 Stainless Steel (2 Req.)
8	7146	7146	Nut – Hex, 1/4-20 Stainless Steel (2 Req.)
9	12951	12951	Hook (2 Req.)
10	8851	8852	Curtain (2 Req.)
	99354	99411	6" Higher Curtain (2 Req.)
11	5616	5678	Rod – Curtain (2 Req.)
12	7025	7025	Pin – Door Retainer
13	5860	5860	Retainer – Door
14	8140	8140	Nut – Acorn, 1/4-20 Stainless Steel (2 Req.)
15	5541	5541	Pilot Carrier - Lower
16	73404	9096	Weldment – P Tank Support
	73405	9097	Weldment – E Tank Support
	73406	9098	Weldment – L Tank Support
	73407	9099	Weldment – M Tank Support
17	8570	8570	Weldment – Stainless Steel Foot
	5933	5933	Screw – Hex Head. Cap, 3/8-16x1/2 in. (3 Req.)
	17245	17245	Lock Washer, 3/8 (3 Req.)
18	72833	74529	Weldment – Track E, L & M Tank
19	12939	12953	+ Short Curtain Assembly
20	12938	12952	Curtain – Short
21	18437	18463	Rod – Curtain, Short

P – 24 in. Tank
E – 36 in. Tank
L – 40 in. Tank
M – 50 in. Tank

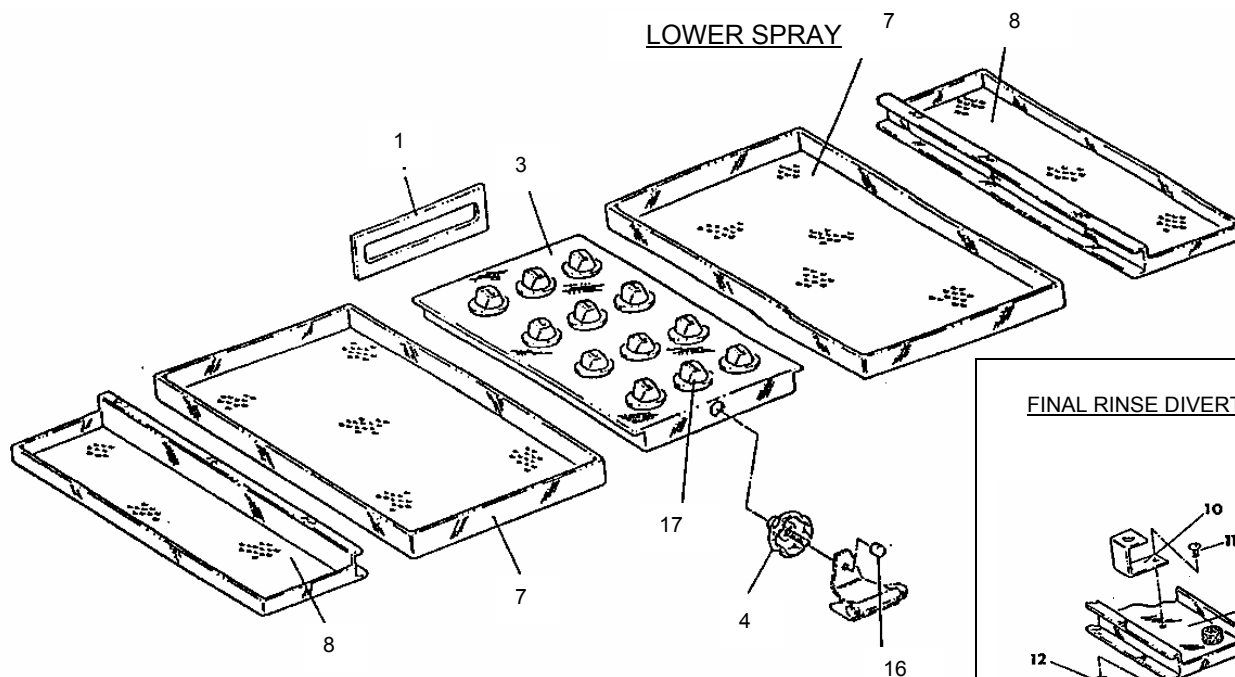
* Includes items 1,3,4 & 5

+ Includes Items 7, 8, 9, 20 & 21

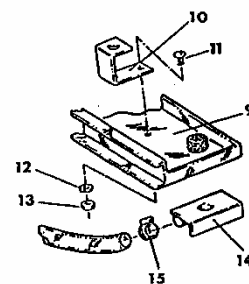
UPPER SPRAY



LOWER SPRAY



FINAL RINSE DIVERter



Used on Early IRS Only

LOWER SPRAY

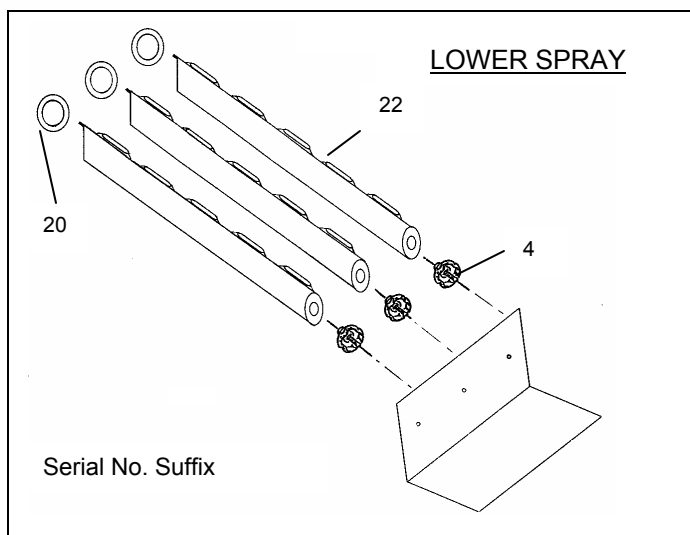


FIGURE: 2. SPRAY BOXES, SPRAY TUBES & SCRAP TRAYS

SPRAY BOXES, SPRAY TUBES AND SCRAP TRAYS

ITEM NO.	PART NO.		DESCRIPTION
	Standard	X-Wide	
1	73163	**	Spray Box Gasket
2	72814	74232	Upper Spray Box Weldment
3	72811	74528	Lower Spray Box Weldment
4	5542	**	Pilot Screw
5	9109	**	Pilot Carrier
6	8146	**	1/4-20 x 3/8 Rd. Head M.S. Stainless Steel
7	72864	74401	Scrap Tray w/o Lower Spray Tube P-Tank
	73666	74400	Scrap Tray with Lower Spray Tube P-Tank
	72794	74295	Scrap Tray E Tank
	14573	18111 *	Scrap Tray E Tank
	72921	74115	Scrap Tray L & M Tank
	3710	5452 *	Scrap Tray L & M Tank
8	73643	74411	End Filler Weldment P Tank
	4793	5548 *	End Filler Weldment P Tank
	73566	74411	End Filler Weldment E & L Tank
	5411	5549 *	End Filler Weldment E & L Tank
	73567	74413	End Filler Weldment M Tank
	5544	5550 *	End Filler Weldment M Tank
9	73639	74531	End Filler Weldment w/ Diverter E & L Tank
	16902	16905 *	End Filler Weldment w/ Diverter E & L Tank
	73641	74532	End Filler Weldment w/ Diverter M Tank
	16903	16906 *	End Filler Weldment w/ Diverter M Tank
10	95830	**	Pipe Retainer
11	8130	**	1/4-20 x 1/2" Stainless Steel Truss Head Screw
12	7007	**	1/4 Stainless Steel Lock Washer
13	7146	**	1/4-20 Stainless Steel Nut
14	7147	**	Tube Connector Weldment
15	7322	**	Hose Clamp
16	71684	**	Plastic Cap
17	3726	**	Spray Box Nozzle
18	72862	76310	Upper Spray Tube P Tank
19	74970	75542 *	Upper Spray Tube E, L & M Tank
20	76131	** *	Spray Tube Seal E, L & M Tank
21	75540	**	Upper Carrier
22			Lower Spray Tube P Tank
23			Lower Spray Tube E, L & M Tank

Items Not Illustrated

** O-Ring Spray Tube P Tank
Lower Spray Tube P Tank

* Items used on machines with serial suffix Q Q N and up
** Same as Standard Width

RECIRCULATING SYSTEM, DRAIN & OVERFLOW ASSEMBLY
AND FRONT & BACK PANELS

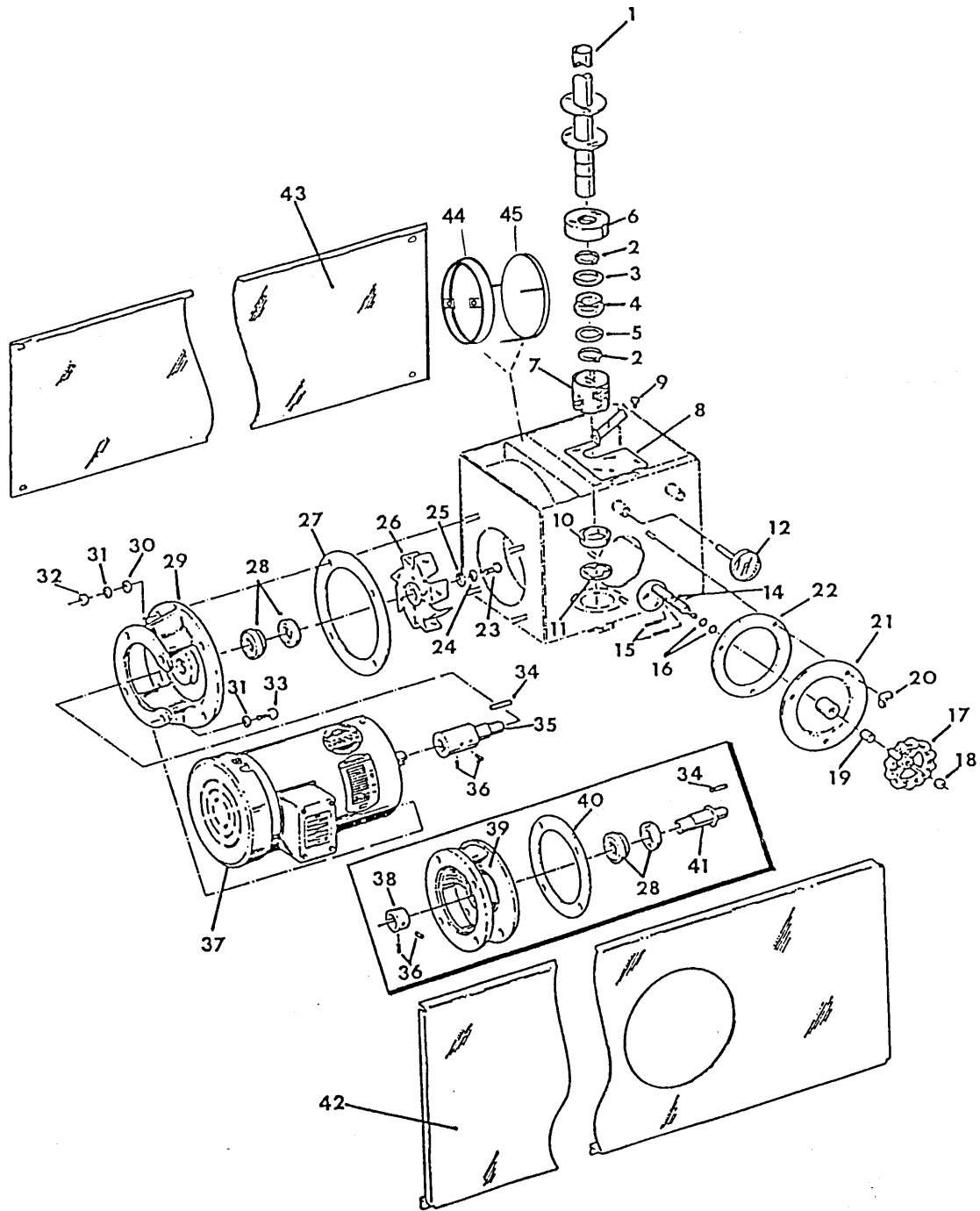


FIGURE: 3

MACHINES WITH SERIAL NUMBER SUFFIX OOM AND UP

RECIRCULATING SYSTEM, DRAIN & OVERFLOW ASSEMBLY
AND FRONT & BACK PANELS

ITEM NUMBER	PART NUMBER	DESCRIPTION	QTY REQ.
1	—	Stand Pipe Assembly – See Chart on page 8	2
2	18647	Retaining Ring	1
3	18645	Washer	1
4	18427	Drain Plug	1
5	18646	Washer	1
6	18641	Screen Retainer	1
7	18642	Screen	1
8	72801	Stand Pipe Guide	1
9	5953	Hex Head Mach. Screw 3/8-16 x 1/2"	2
10	18644	Drain Sear	1
11	18648	Guide Ring	1
12	7802	Thermometer	1
13	13898	Cam Shaft Assembly (Includes items 14 thru 18)	1
14	14802	Cam Shaft Weldment	1
15	14895	Stop Pin	2
16	10340	O-Ring	2
17	2924	Knob	1
18	18794	Hex Nut	1
19	13905	Spacer	1
20	13927	Wing Nut	3
21	14795	Door	1
22	14797	Door Gasket	1
23	7621	Hex Head Capscrew	1
24	5996	Lock Washer	1
25	5587	S/S Flat Washer	1
26	95673	Impeller	1
26A	77174	Impeller – P Tank (95682 old style, changed 11/03)	1
27	74815	O-Ring	1
28	2255	Seal Assembly	1
29	4667	Bracket	1
30	8523	Sealing Washer	4
31	5994	Lock Washer	8
32	7115	Hex Nut	4
33	7656	Hex Head Capscrew	4
34	1658	Key – P Tank	1
35	17514	Impeller Spindle	1
36	7117	5/16-18 Nylock Set Screw – P Tank	2
37	—	Pump Motor – See Chart page 9	
38	7562	Collar– P Tank	1
39	13087	Bracket – P Tank	1
40	5871	Gasket – P Tank	1
41	95551	Impeller Spindle – P Tank	1
42	—	Front Panel	
42A	73082	Front Panel – P Tank	
42B	72943	Front Panel – E Tank	
42C	72919	Front Panel – L Tank	
42D	72942	Front Panel – M Tank	
43	—	Back Panel – Optional	
43A	42970	Back Panel – P Tank	
43B	72968	Back Panel – E Tank	
43C	72967	Back Panel – L Tank	
43D	72966	Back Panel – M Tank	
44	18431	Impeller Guard Housing Weldment	1
45	18428	Impeller Guard Disk Weldment	1

PARTS LIST FOR PUMP KITS

C/E/L/M Tanks Kit No. 77085

Item	Part No.	Description	Qty
23	7621	Hex Head Cap Screw	1
25	5587	S.S. Flat washer	1
26	95673	Impeller	1
27	74815	O-Ring	1
28	2255	Seal Ass'y	1
29	4667	Bracket	1
30	5994	Sealing Washer	4
31	7115	Lock Washer	8
32	1658	Hex Nut	4
34	17514	Key	1
35	7117	Impeller Spindle	1
36	8523	5/16-18 Nylock Set screw	2
P Tank Kit No. 77086			
23	7621	Hex Head Cap Screw	1
25	5587	S.S. Flat washer	1
26	95682	Impeller	1
27	5871	Gasket	1
28	2255	Seal Ass'y	1
29	13087	Bracket	1
30	8523	Sealing Washer	4
31	5994	Lock Washer	8
32	7115	Hex Nut	4
34	1658	Key	1
35	95551	Impeller Spindle	1
36	7117	5/16-18 Nylock Set screw	4
38	7562	Collar	1

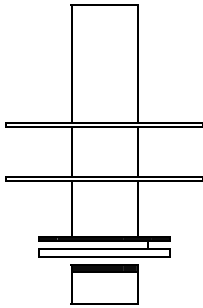
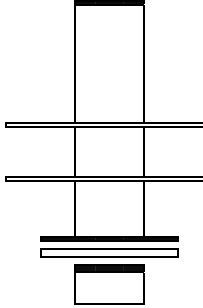
Part No.	18656	18639
		
F-E, F-L, F-M	Wash Tank	
F-PE, F-PL, F-PM	Prewash Tank	Wash Tank
F-EE, F-LL, F-MM	Wash Tank Rinse Tank	
F-PEE, F-PLL, F-PMM	Prewash Tank Rinse Tank	Wash Tank
F-EEE, F-LLL, F-MMM	Wash Tank Rinse Tank	Wash Tank

FIGURE: 4. STAND PIPE SELECTOR CHART

PUMP MOTORS

ITEM NUMBER	PART NUMBER	DESCRIPTION
		STANDARD 60 CYCLE MOTORS
37	07375	Motor- ½ H.P. "C" Flange, FR. 56, 115/230V. 1 Phase
37A	18059	Motor- ½ H.P. "C" Flange, FR. 56, 208V. 1 Phase (Special Order Only)
37B	07382	Motor- ½ H.P. "C" Flange, FR. 56, 208/340. 3 Phase
37C	08335	Motor- 2 H.P. "C" Flange, FR. 213, 115/230. 1 Phase
37D	08337	Motor- 2 H.P. "C" Flange, FR. 184, 208/220/440V. 3 Phase
37E	14475	Motor- 3 H.P. "C" Flange, FR.182TC
<div style="border: 1px solid black; padding: 5px; display: inline-block;"> ADDITIONAL 60 CYCLE MOTORS </div>		
37F	17798	Motor-1 H.P. "C" Flange, FR. 182, 115/208/230V. 1 Phase
37G	18060	Motor-1 H.P. "C" Flange, FR.56, 208V. 1 Phase (Special Order Only)
37H	08247	Motor- 1 H.P. "C" Flange, FR. 182, 208/220/440V.3 Phase
37I	08336	Motor- 1 ½ H.P. "C" Flange, FR. 184, 115/208/230V. 1 Phase
37J	18061	Motor- 1 ½ H.P. "C" Flange, FR. 184, 208V. 1 Phase (Special Order)
37K	08039	Motor- 1 ½ H.P. "C" Flange, FR. 184, 208/220/440V. 3 Phase
37L	17798	Motor-1 H.P. "C" Flange, FR. 182, 115/208/230V. 1 Phase
<div style="border: 1px solid black; padding: 5px; display: inline-block;"> OPTIONAL 50 CYCLE MOTORS </div> (Export Use Only)		
37M	16922	Motor- ½ H.P. "C" Flange, 115/230V. 1 Phase
37N	16923	Motor- ½ H.P. "C" Flange, 220/440V. 3 Phase
37O	16241	Motor- 1 H.P. "C" Flange, 220/440V. 1 Phase
37P	16300	Motor- 1 H.P. "C" Flange, 220/440V. 3 Phase
37Q	16924	Motor- 1 ½ H.P. "C" Flange, 115/230V. 1 Phase
37R	16243	Motor- 1 ½ H.P. "C" Flange, 220/440V. 3 Phase
37S	16925	Motor- 2 H.P. "C" Flange, 115/230V. 1 Phase
37T	16926	Motor- 2 H.P. "C" Flange, 115/230V. 3 Phase
<div style="border: 1px solid black; padding: 5px; display: inline-block;"> Not Shown Used in Quick Start System </div>		
	W-0-77245	220 Volt Pump & Motor for Quick Start Wash Tank Fill (Call Factory)
	W-0-77252	115 Volt Pump & Motor for Quick Start Wash Tank Fill
	W-0-07201	Transformer use with Pump 77252 in 220/480 Volt Machines

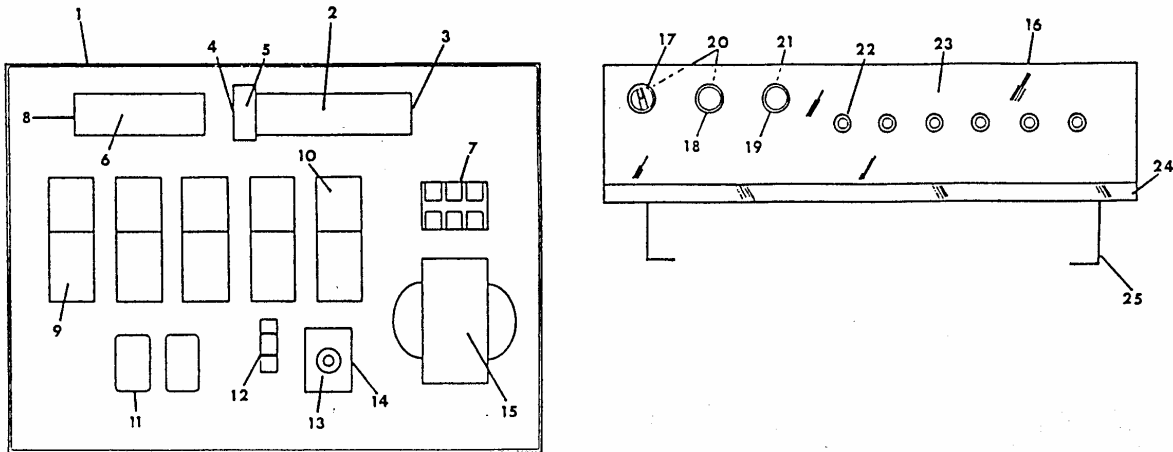
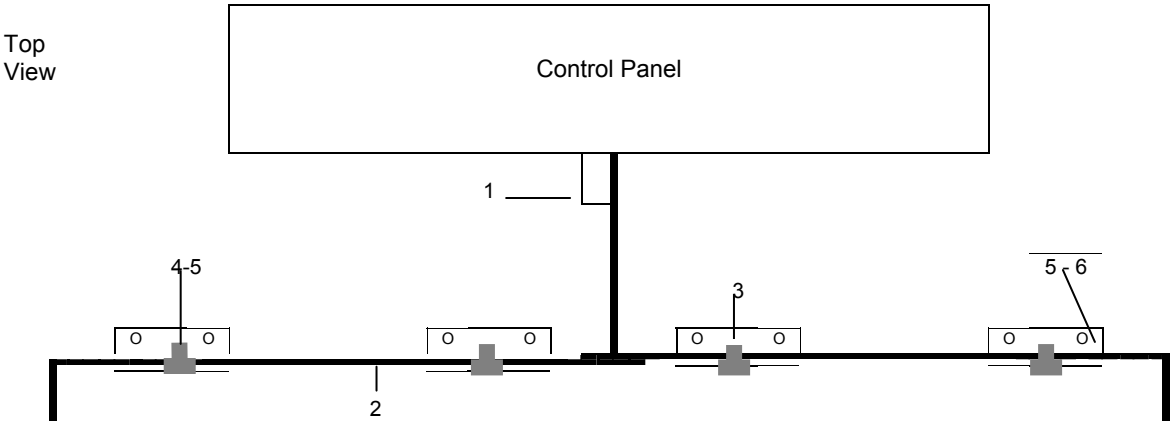


FIGURE: 5. MAIN CONTROL BOX COMPONENTS

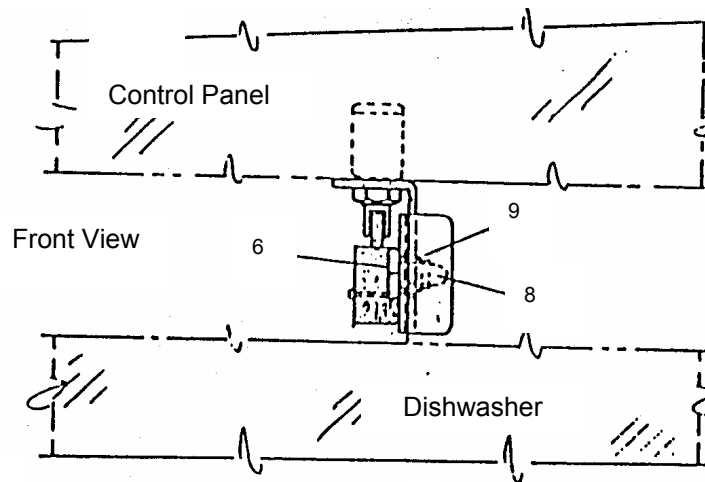
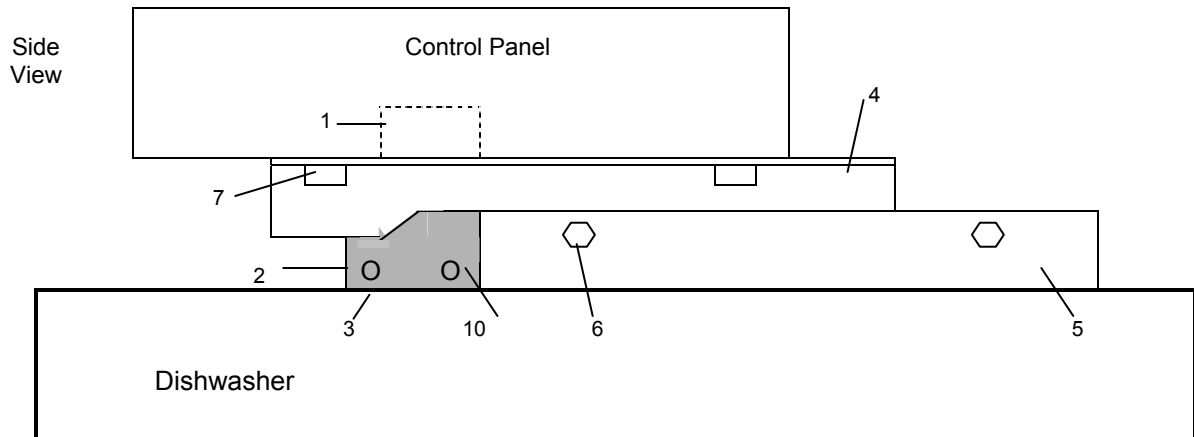
ITEM	PART NO.	DESCRIPTION	QTY
1	72381	Control Box Weldment	1
2	15795	Power Voltage Terminal Block	12
3	15797	End Barrier	5
4	15800	Fuse Clip	1
5	15790	Fuse 3.2 amp Slo-Blo	1
6	15769	Control Voltage Terminal Block	22
7	16782	Terminal Block	3
8	15799	Mounting Channel	2
9	70192	Motor Contactor	A/R
10	-	3 Pole Motor Overload Relay	1
10a	71602	Amp. Range 5.5 to 8	A/R
10b	71600	Amp. Range 2.5 to 4	A/R
10c	71599	Amp. Range 1.6 to 2.5	A/R
10d	71598	Amp. Range 1 to 1.6	A/R
11	14246	Control Relay	A/R
12	73836	Door Safety Switch	1
13	71481	Time Delay Relay	A/R
14	71485	8 Pin Socket	A/R
15	14440	Transformer	1
16	72380	Control Box Cover	1
17	72387	Selector Switch	1
18	97275	Start Push Button	1
19	97274	Stop Push Button	1
20	97276	Control Block N.O. -Not illustrated	1
21	97277	Contact Block N.C. - Not illustrated	1
22	16559	Light "Red" - Power	6
23	72390	Name Plate	1
24	72885	Angle	1
25	72388	Mount	2

FIGURE: 6. Door Safety Switch Assembly



ITEM	PART NO.	DESCRIPTION	QTY
1	74020	Safety Switch Ass'y	1
2	73963	Latch Bar	2
3	73956	Support	4
4	73958	Shoulder Screw	4
5	7093	¼" Acorn L' Nut	12
6	5742	¼-20 x 3/8" Weld Stud	8

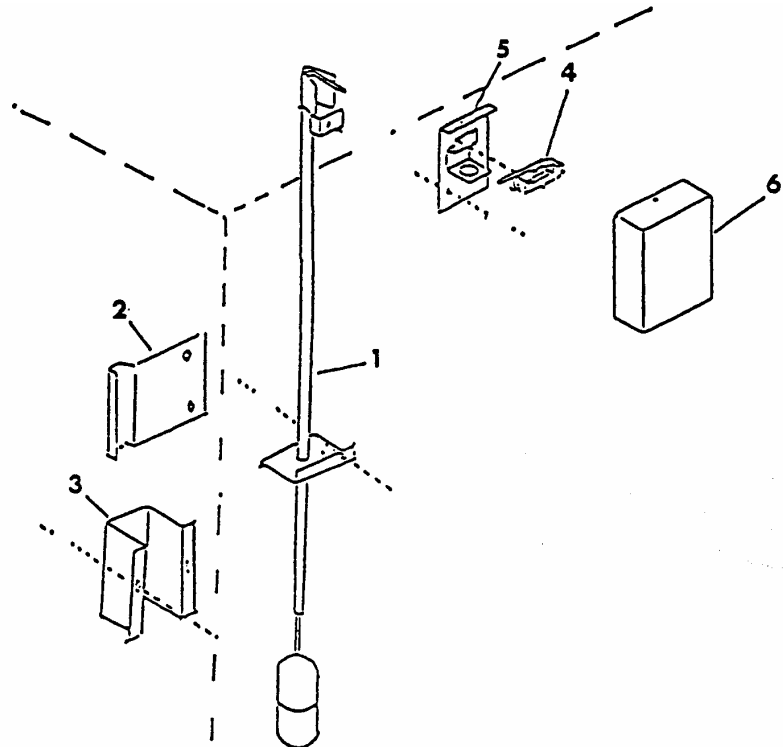
FIGURE: 7. Door Safety Switch Assembly



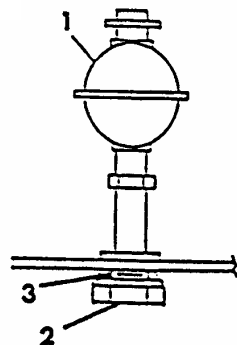
ITEM	PART NO.	DESCRIPTION	QTY
1	73836	Micro Switch	1
2	73957	Actuator Block	1
3	73961	Spacer	1
4	73962	Support Bracket	1
5	73960	Door Latch	1
6	73958	Shoulder Screw	2
7	7118	1/4-20 x 1/2" lg. H.H. Screw	2
8	7093	1/4" Acorn L' Nut	4
9	99416	1/4" Plain Washer	4
10	10306	8-32 x 5/8" lg. Screw	2

FIGURE: 8 LIQUID LEVEL CONTROLS

ITEM	PART NO.	DESCRIPTION	QTY
1	72396	Float & Rod Sub assembly	1
2	72404	Float and Tube Guard	1
3	72392	Float Housing	1
4	72620	Float Switch	1
5	72324	Mounting Plate Liquid	1
6	70464	Switch Enclosure	1



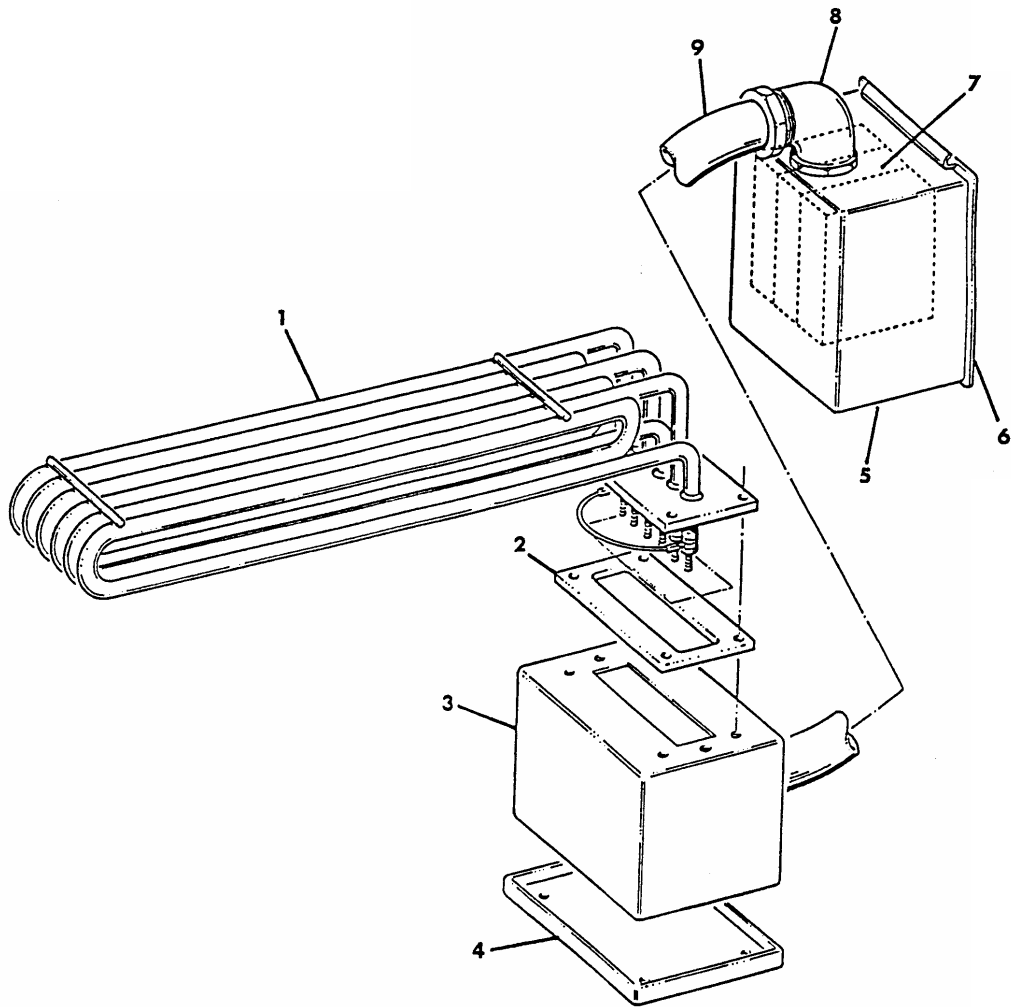
USED ON MACHINES WITH SERIAL NUMBER SUFFIX NOK TO RRP



ITEM	PART NO.	DESCRIPTION
1	18865	Float Switch
	20784	Float Switch (Pre-wash)
2	7684	1/2" to 1/4" Reducer Bushing
3	7683	1/4" Close Nipple

USED ON MACHINES WITH SERIAL NUMBER SUFFIX RRP AND UP

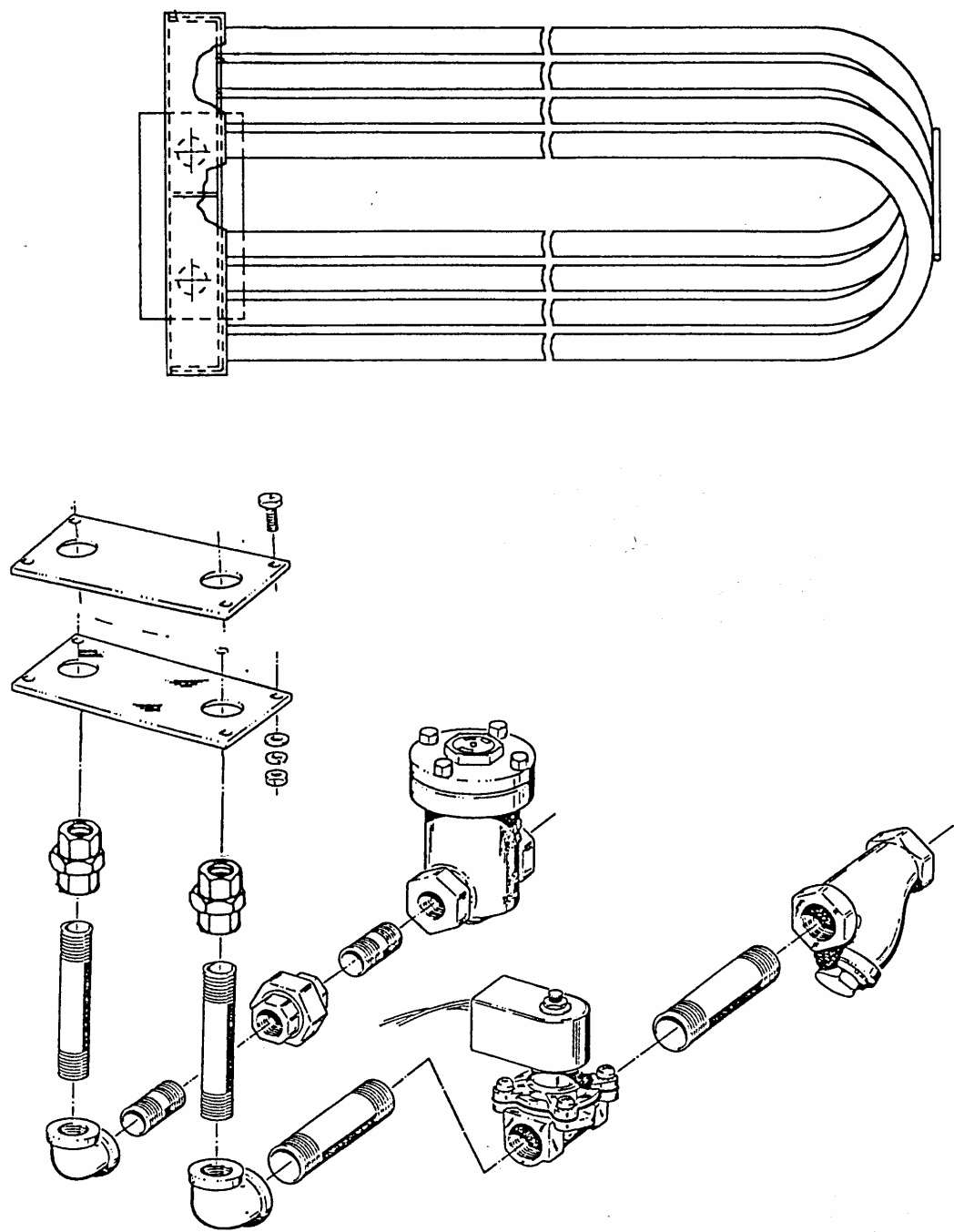
FIGURE: 9. ELECTRIC HEAT COMPONENTS



ELECTRIC HEAT COMPONENTS

ITEM NUMBER	PART NUMBER	DESCRIPTION
*1	72775	Immersion Heater 10 KW 208/240V
*1a	72756	Immersion Heater 10 KW 440V
-1b	72850	Immersion Heater 15 KW 208/240V
*1c	72851	Immersion Heater 15 KW 440V
*1d	72853	Immersion Heater 20 KW 208/240V
*1e	72854	Immersion Heater 20 KW 440V
*2	72834	Gasket
*3	72831	Connection Box
*4	72830	Cover
5	73036	Contactor Box
6	73037	Cover
7	7210	60 amp Contactor
7a	7211	90 amp Contactor
8	7586	1" Sealtight Connector
9	7591	1" Sealtight – Per Foot
* items used on machines with serial number suffix <u>OOM</u> to <u>QQN</u>		
Below items are used on machines with serial number suffix <u>Q R</u> <input type="checkbox"/> and up.		
1	75456	Immersion Heater 10 KW 208/240V
1a	75459	Immersion Heater 10 KW 440V
1b	75455	Immersion Heater 15 KW 208/240V
1c	75458	Immersion Heater 15 KW 440V
1d	75210	Immersion Heater 20 KW 208/240V
1e	75457	Immersion Heater 20 KW 440V
2	75570	Gasket
3	75545	Terminal Box
4	75543	Cover

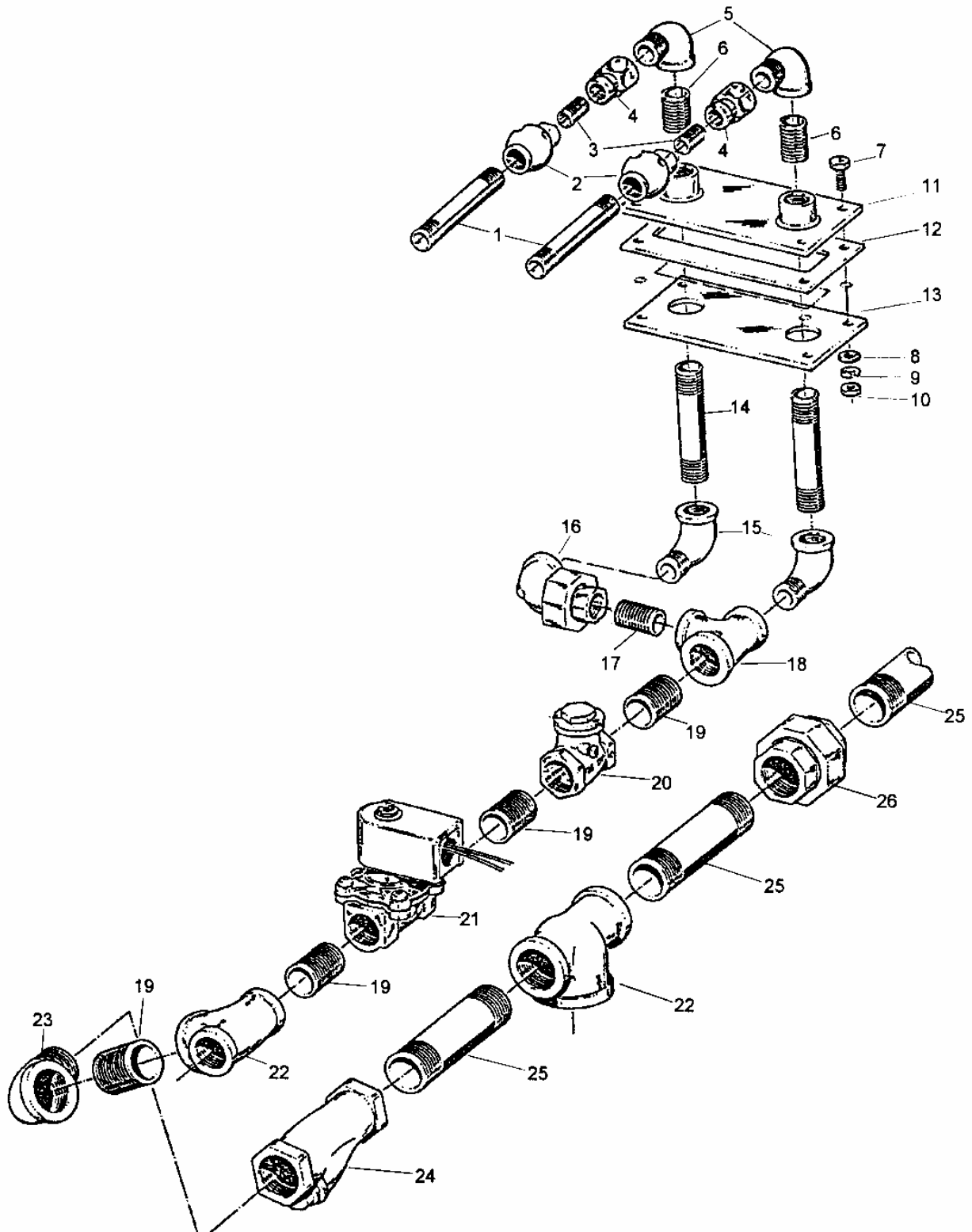
FIGURE 10. STEAM COIL ASSEMBLY



STEAM COIL ASSEMBLY

ITEM	PART NUMBER	DESCRIPTION	QTY
1	76653	Steam Coil L&M Tank	1
1A	76654	Steam Coil C Tank	1
2	72834	Gasket	1
3	73125	Plate	1
4	11957	1/2" Union	2
5	13051	1/2" x 4" Nipple	2
6	7643	3/4" x 1/2" Reducer Elbow	2
7	14025	3/4" x 4 " Nipple	2
8	12085	Solenoid Valve	1
9	7026	Line Strainer	1
10	16877	Steam Trap	1
11	7509	3/4" Close Nipple	2
12	13608	3/4" Union	1
13	98489	1/4-20 x 7/8 Hex Head S/S	6
14	8519	1/4 Sealing Washer	6
15	7007	1/4 Lockwasher	6
16	7146	1/4-20 Hex Nut S/S	6

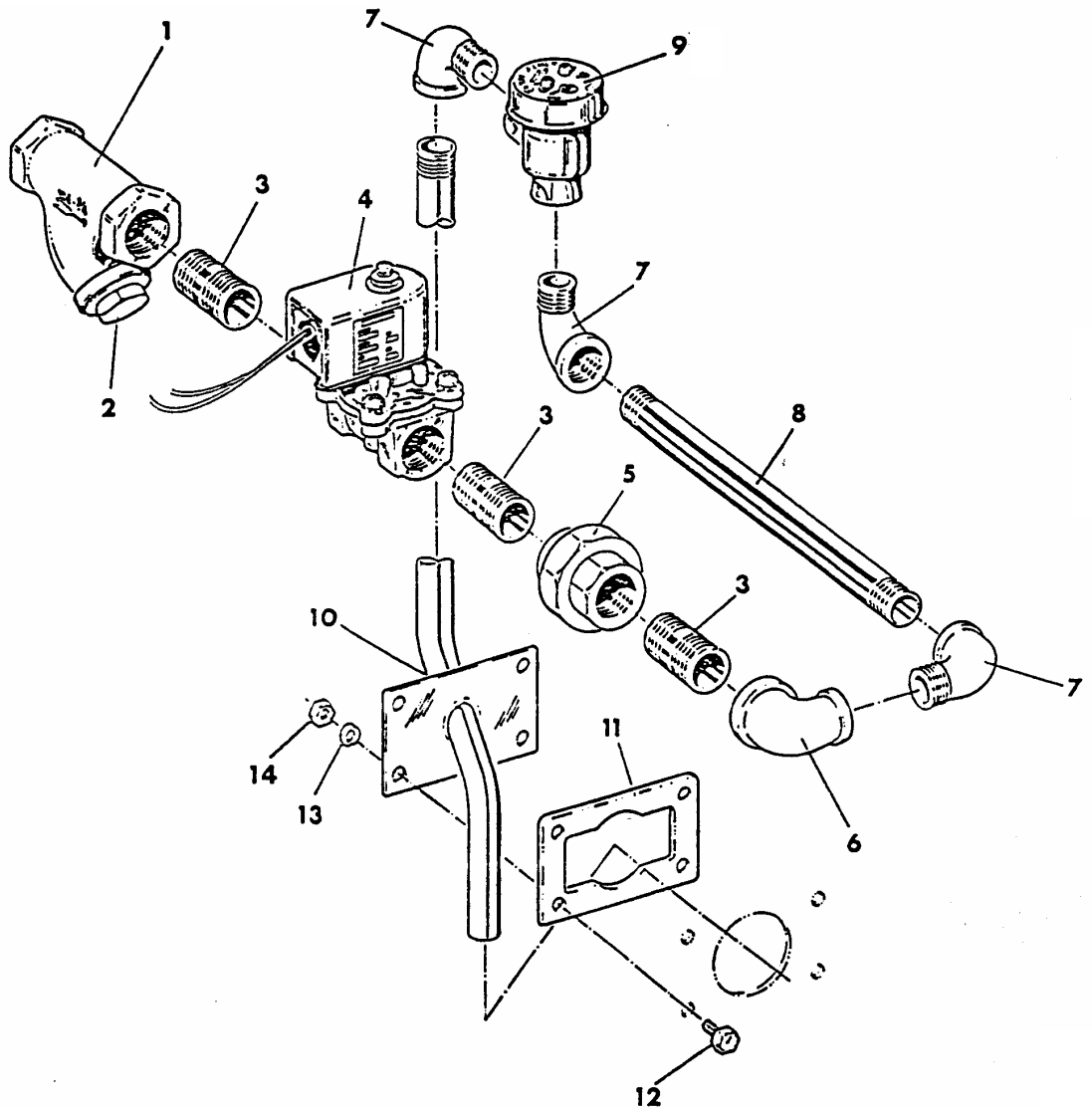
FIGURE 11. STEAM INJECTOR



STEAM INJECTOR ASSEMBLY

ITEM	PART NO.	DESCRIPTION	QTY
1	7682	3/8 X 4" Brass Nipple	2
2	7027	Steam Hater Heater	2
3	7683	¼ Close Nipple	2
4	13589	½ to ¼ Brass Reducer	2
5	12495	½ - 90 Street Elbow	2
6	10725	½ Close Nipple	2
7	98489	¼-20 x 7/8 Hex Head	6
8	8519	¼ Sealing Washer	6
9	7007	¼ Lock Washer	6
10	7146	¼-20 S/S Hex Nut	6
11	74700	Steam Injector Plate Weldment	1
12	72834	Gasket	1
13	73125	Lower Plate	1
14	13051	½ x 4" Nipple	2
15	11947	½ - 90 Street Elbow	2
16	18963	½ - 90 Union Elbow	1
17	7643	½ Close Nipple	1
18	7694	¾ x ½ x ½ Tee	1
19	7634	¾ Close Nipple	4
20	7777	¾ Check Valve	1
21	12085	¾ Steam Solenoid Valve	2
22	18941	¾ x ¾ x ¾ Tee	1
23	14825	¾ - Street Elbow	1
24	7026	¾ Line Strainer	1
25		¾ x 7 Nipple B.I.	3
26	11968	¾ Union B.I.	1

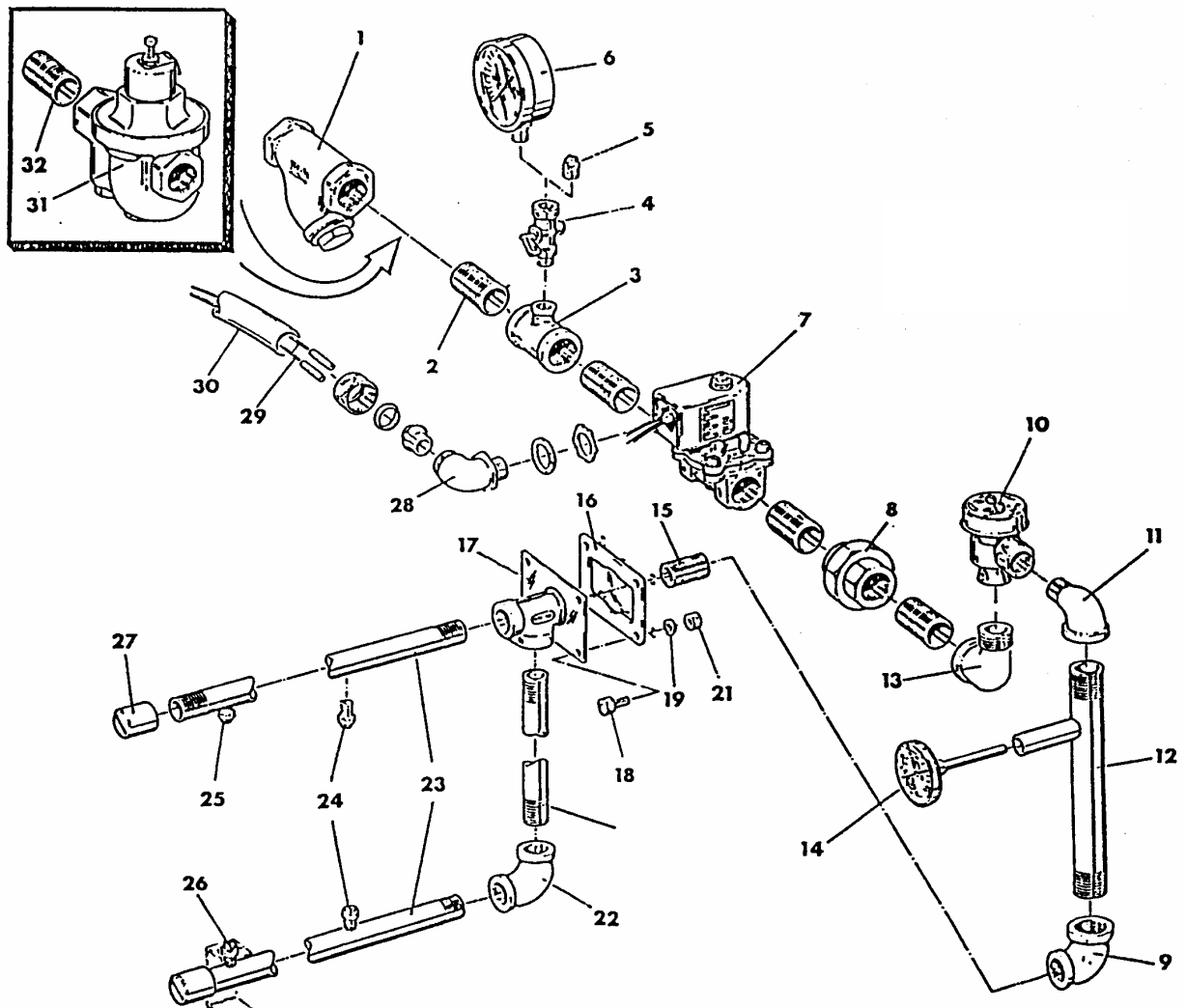
FIGURE: 12. FILL LINE PLUMBING ASSEMBLY



FILL LINE PLUMBING ASSEMBLY

ITEM NUMBER	PART NUMBER	DESCRIPTION	QTY
1	7026	Strainer – Line, ¾ in.	1
	13385	Screen – Line Strainer	1
	17506	O-Ring, Line Strainer	1
2	17507	Cap – Line Strainer	1
3	7509	Nipple – Close Brass, ¾ in.	3
4	12488	Valve – Solenoid	1
	75784	Coil – Solenoid Valve	1
	75606	Kit – Solenoid Valve Repair	1
5	13608	Union – Brass, ¾ in.	1
6	13441	Elbow – Brass Chrome Plated, ¾ x ½ x 90	1
7	7034	Elbow – Brass Chrome Plated Street ½ X 90	3
8	11031	Nipple – Brass Chrome Plated, ½ x 10 3/8	1
9	5912	Breaker – Vacuum, ½	1
	14836	Kit Vacuum Breaker Repair, ½	1
10	11413	Weldment, Fill Line Pipe	1
11	2292	Gasket	1
12	7118	Screw – Stainless Steel Hex Head, ¼-20 x 1 ½	4
13	7007	Lockwasher – Stainless Steel, ¼	4
14	7146	Nut - Stainless Steel, ¼-20	4

FIGURE 13. FINAL RINSE PLUMBING ASSEMBLY



FINAL RINSE PLUMBING ASSEMBLY

ITEM NUMBER	PART NUMBER	DESCRIPTION	QTY
1	7026	Strainer – Line, ¾ in.	1
	13385	Screen – Line Strainer	1
	17506	O-Ring – Line Strainer	1
	17507	Cap – Line Strainer	1
2	14250	Nipple – Brass, ¾ x 1 ½ in.	4
3	7508	Tee – Brass, ¾ x ¾ x ¼ in.	1
4	4082	Cock – Gauge, ¼ in.	1
5	7116	Plug – NPT Pipe, ¼ in.	1
6	7917	Gauge – Pressure (Optional)	1
7	12488	Valve - Solenoid	1
	75606	Kit – Solenoid Valve Repair	1
	75784	Coil - Solenoid Valve	1
8	13608	Union – Brass ¾ in.	1
9	7032	Elbow, ¾ in. x 90°	1
10	5913	Breaker – Vacuum, ¾ in.	1
	14835	Kit – Vacuum Breaker Repair, ¾ in.	1
11	7033	Elbow – Street, ¾ in. x 90°	1
12	7127	Tube - Thermometer	1
13	13441	Elbow – NPT, ¾ x ½ in. x 90°	1
14	7802	Thermometer	1
15	7031	Nipple – NPT Close, ½ in.	1
16	2292	Gasket	1
17	13399	Tee & Plate Assembly	1
18	7118	Screw – Stainless Steel Hex Head Mach, ¼ in.	4
19	7007	Lock Washer, 1/4 in.	4
20	7146	Nut – Hex, ¼-20	4
21	20446	Pipe - Connecting	1
22	12477	Elbow - ½ in. x 90°	1
23	20431	Pipe – Upper & Lower Rinse	1
23A	20432	Pipe – Upper & Lower Rinse, X-Wide Tanks	1
24	20920	Nozzle – Upper Rinse, Single Tank w/ or w/o Prewash	4
24A	20430	Nozzle – Lower Rinse, Single Tank w/ or w/o Prewash	4
24B	97185	Nozzle – Upper & Lower Rinse, All Low Temp. Units.	8
25	20920	Nozzle – Upper Rinse, Multi-Tank Units.	4
25A	20920	Nozzle – Upper & Lower Rinse, X-Wide Tanks.	12
26	20920	Nozzle – Lower Rinse, Multi-Tank Units.	4
27	8709	Cap – Stainless Steel Pipe.	2
28	7580	Connector, 3/8 in. x 90°	1
29	96810	Wire – Red Stranded, 16 Ga.	1
30	7589	Conduit – Liquid, 3/8 in. (Per/Ft)	1
31	7916	Valve – Pressure Reducing, ¾ in. (Optional)	
32	14250	Nipple – Brass, ¾ in. x 1 ½ in.	

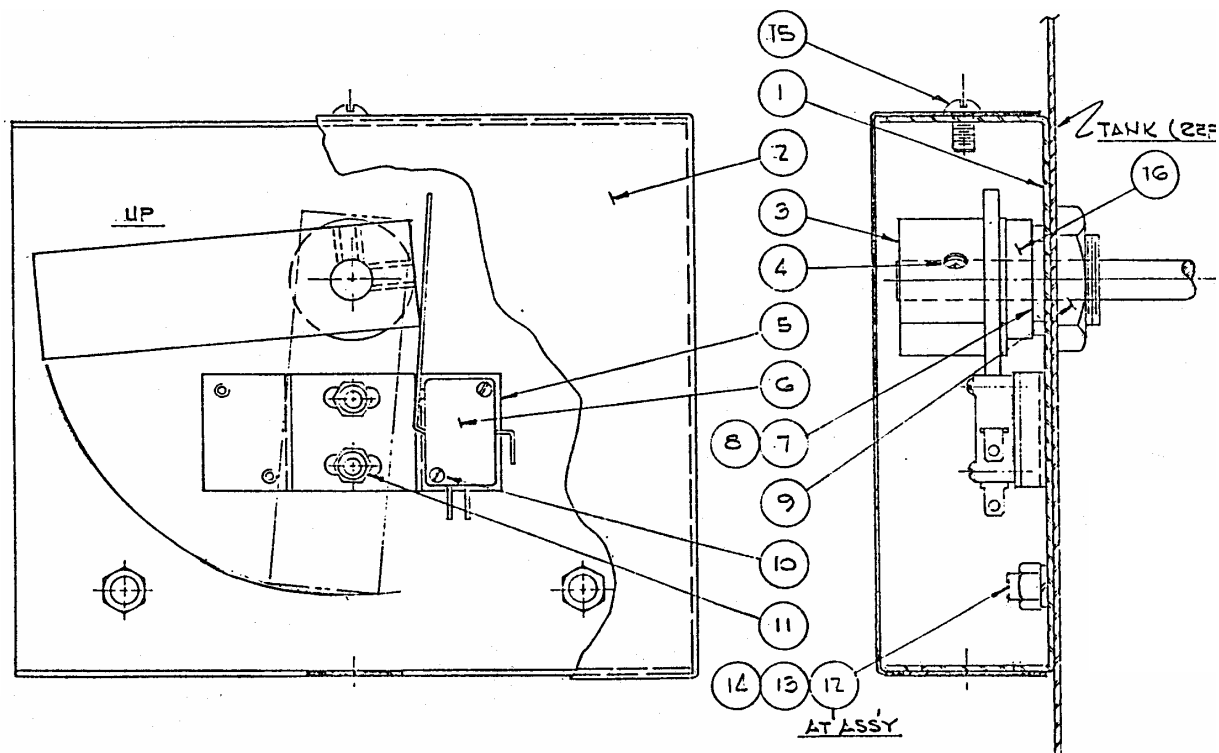
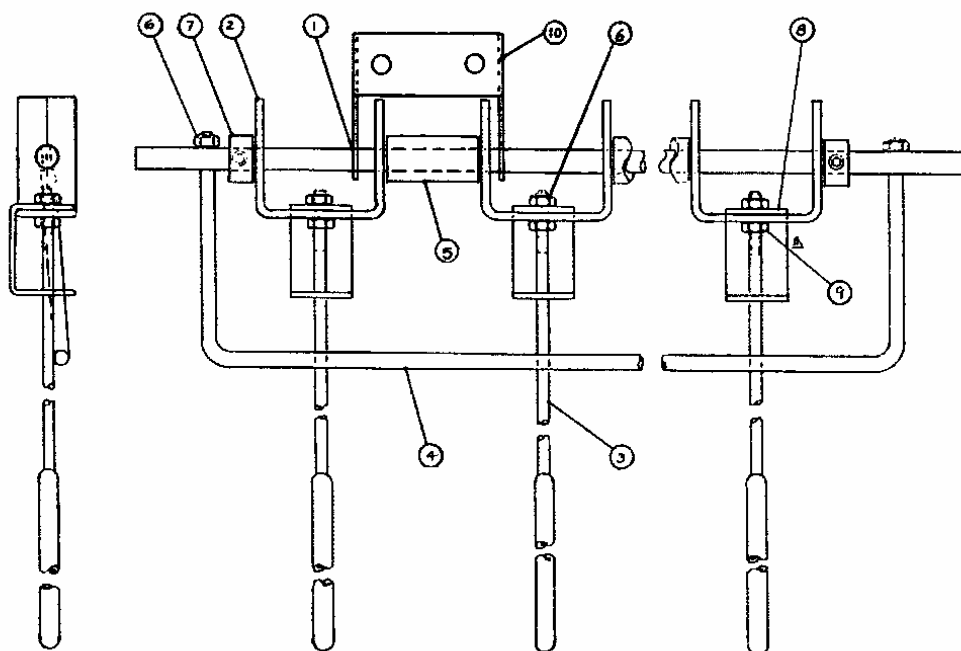


FIGURE 14. FINAL RINSE ECONOMIZER

ITEM NO.	PART NO.	DESCRIPTION	QTY. REQ.
1	71492	Mtg. Bracket Weldment	1
2	71488	Enclosure	1
3	71489	C' Weight	1
4	5991	Set Screw	2
5	71490	Switch Mtg. Bracket	1
6	70444	Switch	1
7	5745	Bushing	1
8	8045	O-Ring	1
9	8087	Lock-Nut	1
10	709469	Round Head Screw	2
11	16732	Elastic Stop Nut	2
12	13091	Weld-Stud	2
13	7007	Lock-Washer	2
14	7146	Hex Head Nut	2
15	8131	Rd. Head Mach. Screw	1
16	14084	Spacer (Roller)	1

FIGURE 15. TRIP GATE ASSEMBLY



STANDARD TRIP GATE ASSEMBLY

Part No. 71622

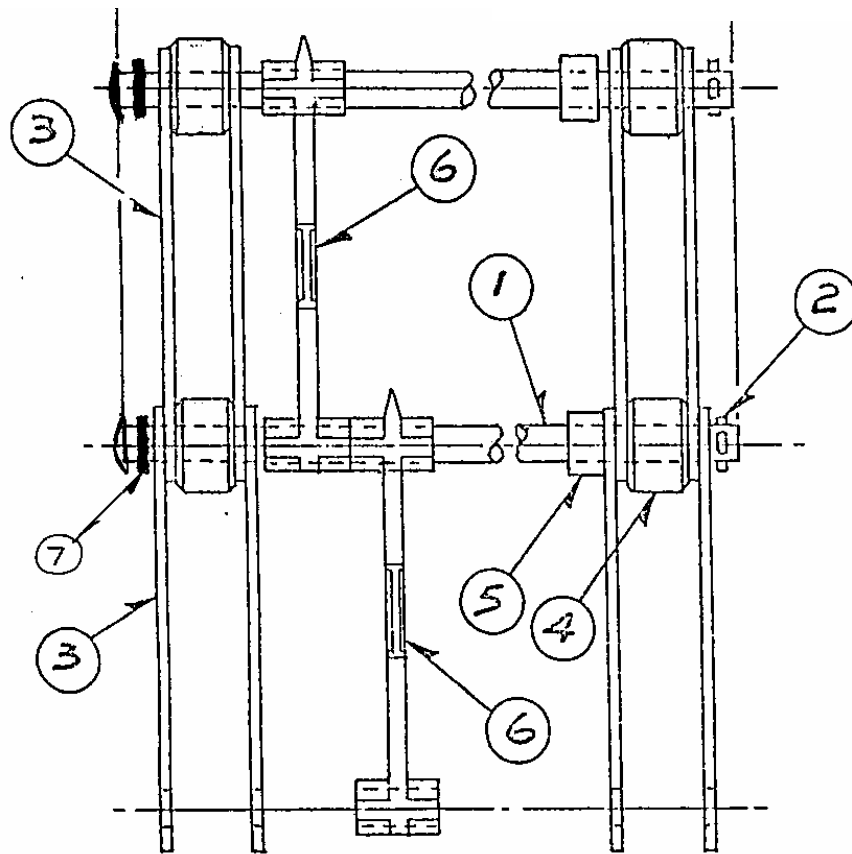
ITEM	PART NO.	DESCRIPTION	QTY
1	71502	Shaft	1
2	72442	Trip Rod Hanger	4
3	72443	Trip Rod	4
	75884	Trip Rod – 6" Longer for Tall Machines	4
4	71507	Actuator	1
5	71503	Spacer	3
6	05989	Elastic Stop Nut	6
7	07905	Collar	2
8	72463	Trip Rod Brace	4
9	07284	Hex Nut	4

X-WIDE TRIP GATE ASSEMBLY

Part No. 71505

1	71501	Trip Gate Assembly	1
2	72442	Shaft	6
3	72443	Trip Rod Hanger	6
	75884	Trip Rod	6
4	71497	Trip Rod – 6" Longer for Tall Machines	1
5	71503	Actuator	5
6	05989	Spacer	8
7	07905	Elastic Stop Nut	2
8	72463	Collar	6
9	07284	Trip Rod Brace	6
10	72612	Center Support	1

FIGURE 16. CONVEYOR ASSEMBLY

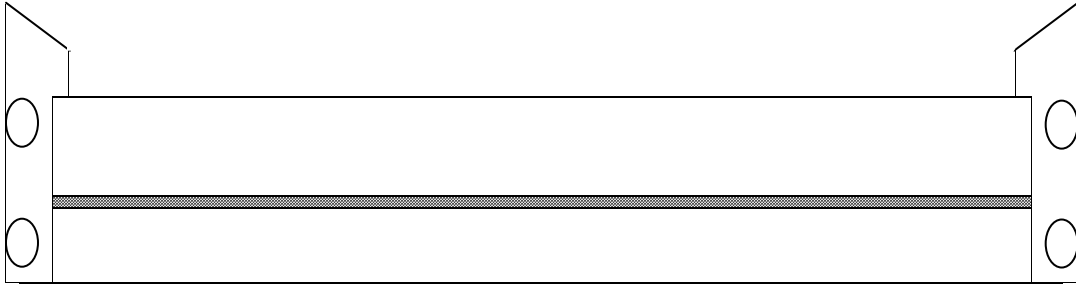


ITEM NO.	PART NO.	DESCRIPTION	QUANTITY REQ.	
			STD	X- WIDE
1	W-1-73625	1/2" DIAMETER CONVEYOR ROD	2	0
1	W-1-95723	1/2" DIAMETER CONVEYOR ROD	0	2
2	W-1-7195	COTTER PIN	2	2
3	W-1-95722	SIDE BAR	8	8
4	W-1-95721	ROLLER	4	4
5	W-0-95720	SPACER	2	2
6*	W-2-20621	UNDERSLUNG LINK - NYLON	16	25
7	W-1-95816	WASHER	2	2

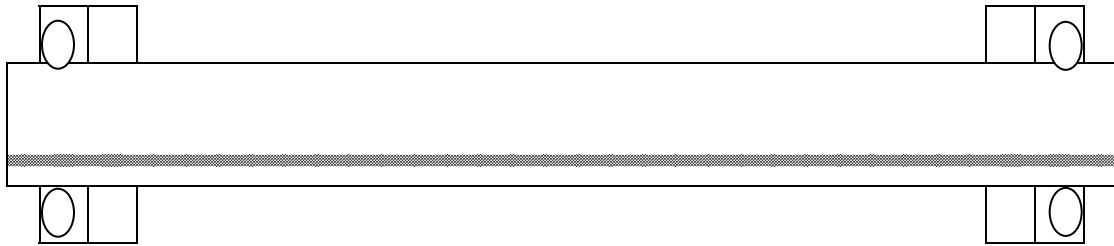
Quantities shown are for 8.75" length of conveyor

* W-0-77191 20621 LINKS - CARTON OF 25

FIGURE 17. TRACKS



Upper Track 1, 1A, 1B,1C



Lower Track 2, 2A, 2B, 2C

TRACKS

ITEM	PART NO.	DESCRIPTION	MODULE	QTY
1	98851	Flight Track, Upper	P	2
1A	98852	Flight Track, Upper	E	2
1B	98853	Flight Track, Upper	L	2
1C	98854	Flight Track, Upper	M	2
2	98866	Flight Track, Lower	P	2
2A	98867	Flight Track, Lower	E	2
2B	98868	Flight Track, Lower	L	2
2C	98869	Flight Track, Lower	M	2

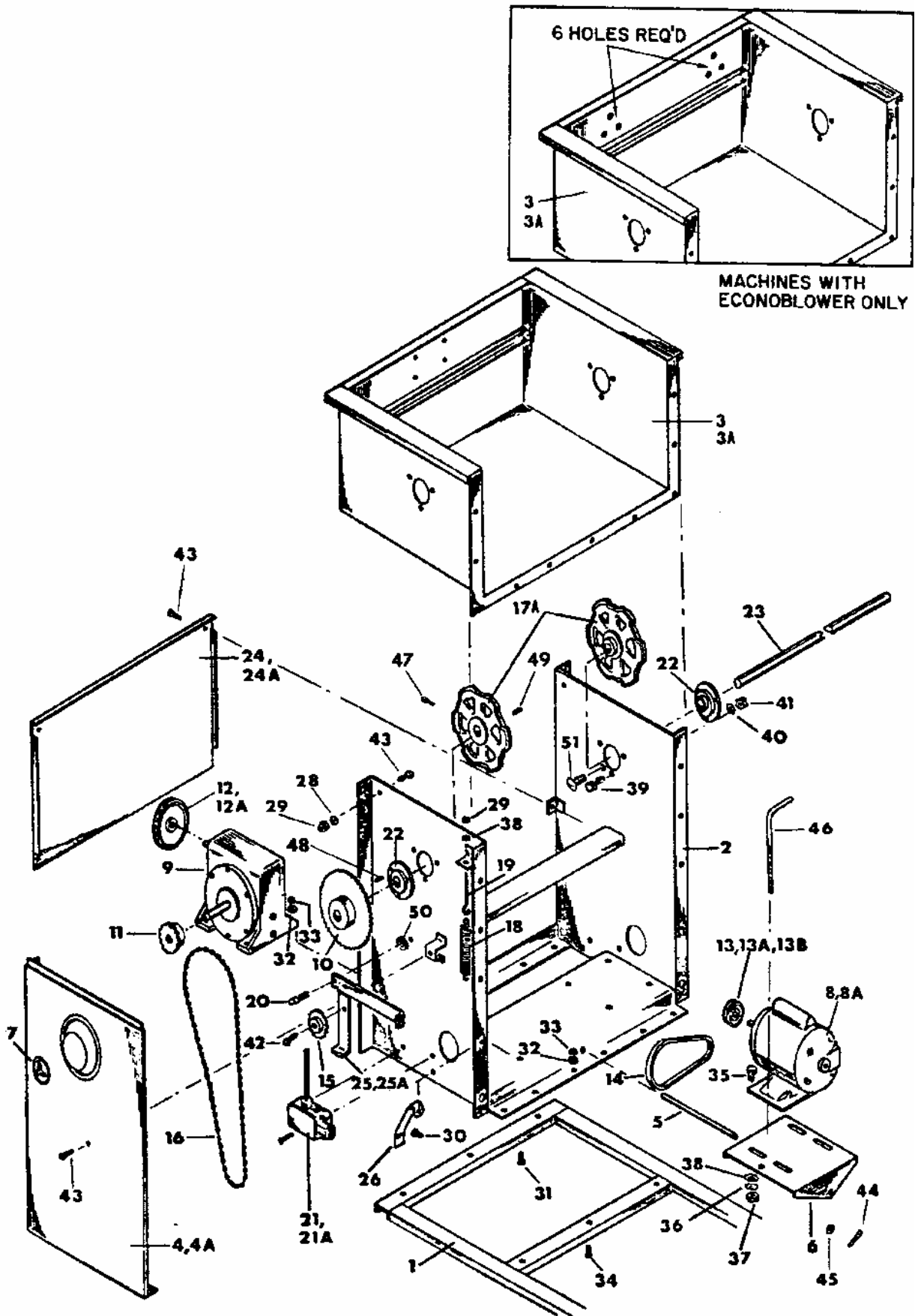


FIGURE 18. TYPE "B" DRIVE ASSEMBLY

TYPE "B" DRIVE ASSEMBLY

ITEM NO.	PART NO.		DESCRIPTION	QTY. REQ.
	Standard	X-Wide		
1	14630	14631	Unload section support weldment 45" Long	1
2	14632	14633	Drive Support Weldment	1
3	14671	14670	Drive Section Tank Weldment	1
4	14666	←	Drive Section Panel Weldment L.H.	1
4A	14667	←	Drive Section Panel Weldment R.H.	1
5	14751	←	Motor Base Pivot Rod	1
6	14663	←	Motor Base	1
7	14842	←	Name Plate	2
8	11314	←	½ H.P. 3 Phase, 60 Cycle 230/460 Volt Motor	1
9	75445	←	Gear Reducer - Changed Serial No. Suffix 1 P	1
	10782 *	←	<i>Gear Reducer (Obsolete, see below *)</i>	
10	11327	←	# 40B 48 Tooth Sprocket	1
10A	16251	←	S/S Key ¼ x ¾ Chain Sprocket	1
11	14757	←	#40B 17 Tooth Sprocket	1
12	75747	←	V-Pulley (Use with 75445 reducer)	1
	14752	←	V-Pulley 5.25 O.D. (still available for use with 10782 reducer)	1
13	20468	←	V-Pulley 2.75 O.D.	1
14	15973	←	V-Belt 4L270	1
15	13739	←	Idler Sprocket	1
16	76265	←	# 40 Roller Chain	1
16A	15985	←	#40 Roller Offset Link Assy.	1
16B	16195	←	# 40 Chain Connecting Link	
17	7015	←	6 Tooth Sprocket	2
18	14758	←	Extension Spring	1
19	14759	←	Wire Eye Bolt	1
20	14760	←	Shoulder Screw	1
21	14761	←	Electric Switch L.H.	1
21A	10039	←	Electric Switch R.H.	1
22	15693	←	Flange Ball Bearing	2
23	14672	14673	Head Shaft (Standard Width)	1
24	14749	14750	End Panel	1
25	14674	←	Lever Arm L.H.	1
25A	14794	←	Lever Arm R.H.	1
26	14676	←	Guide	1
27	9677	←	¼-20 x ¾" LG. H.H.M.S. S/S	6
28	7007	←	¼ Split Lock washer	22
29	7146	←	1/4/20 Hex Nut	22
30	7118	←	¼-20 x ½" LG. H.H.M.S. S/S	12
31	7657	←	3/8-16 x 1 ¼ LG. H.H.M.S. Cad. Plated	4
32	17245	←	3/8 Split Lock washer Cad. Plated	10
33	14785	←	3/8-16 Hex Nut Cad. Plated	10
24	17230	←	3/8-16 x 1" LG. H.H.C.S. Cad. Plated	10
35	14784	←	5/16-18 x ¾" LG. H.H.M.S. Cad. Plated	4
36	7235	←	5/16 Split Lock washer Cad. Plated	4
37	14786	←	5/16 Hex Nut Cad. Plated	4
38	15884	←	5/16 I.D. Flat Washer Cad. Plated	6
39	7621	←	5/16-18 x ¾" H.H.M.S. S/S	6

* When replacing item # 9 (10782 - Gear Reducer) order Gear Reducer Conversion Kit:
76266 for Standard Width - includes Gear Reducer 75445
76267 for X-Wide - includes Gear Reducer 75445

TYPE "B" DRIVE ASSEMBLY

ITEM NO.	PART NO.		DESCRIPTION	QTY. REQ.
	Standard	X-Wide		
40	17235	←	5/16 Split Lock Washer	4
41	14786	←	5/16-18 Hex Nut Cad. Plated	4
42	14755	←	½-13 x 1" LG. H.H.M.S. S/S	1
43	7713	←	¼-20 x 3/8" LG. Slotted F.H.M.S. S/S	10
44	7195	←	3/32" Diameter x ¾" LG. Cotter Pin S/S	2
45	9978	←	13/16" I.D. x 1" O.D. x 1/16" Thick Flat Washer	2
46	10837	←	V-Belt Tightening Rod	1
47	15935	←	5/16-18 x ¾" SQ. HD. Set Screw S/S	1
48	16251	←	¼ x ¾" S/S Key for Chain Sprocket	1
49	16252	←	¼ x 5/8" Key for Conveyor Sprocket	2
50	18422	←	Flat Washer	1
51	7850	←	¼-20 x ½" LG. Truss HD. Machine Screw	7

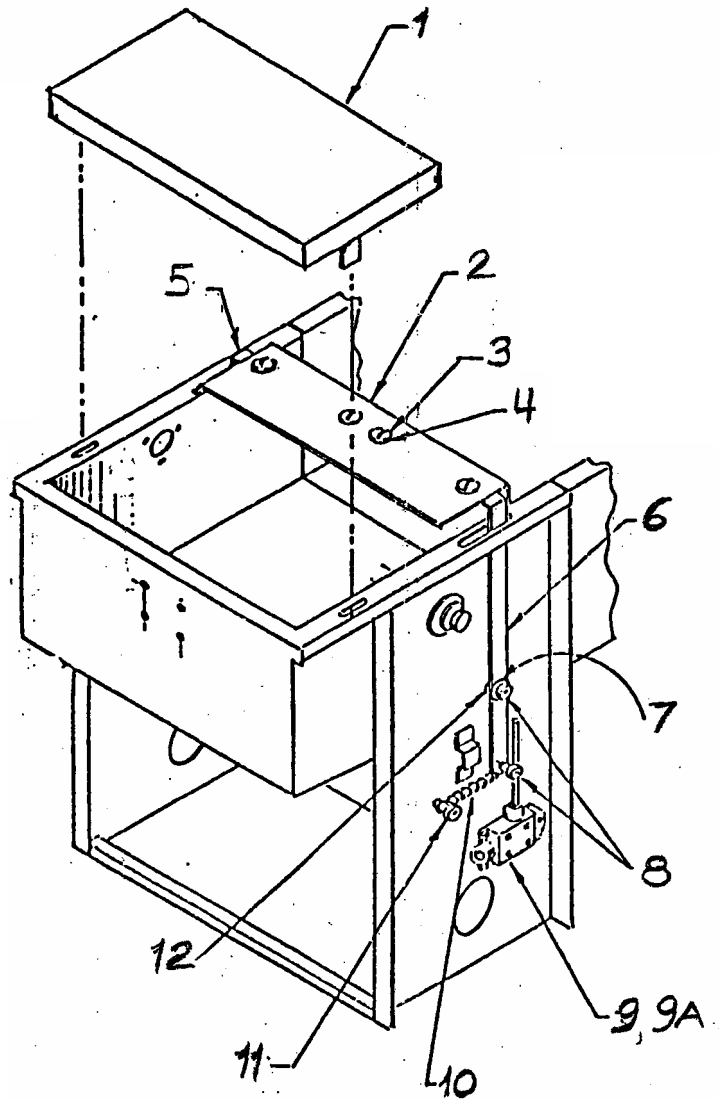


FIGURE 19. CONVEYOR STOP MECHANISM

ITEM NO.	PART NO.	DESCRIPTION	QTY REQ.
1	W-3-20861	Stacking Shelf – Standard	1
	W-3-20860	Stacking Shelf – X-Wide	
2	W-1-20868	Angle	
3	W-1-95308	¼ x ¾" Large Truss Head screw	
4	W-1-7282	Nylock Nut	
5	W-2-20869	Arm	
6	W-2-20870	Arm	
7	W-1-10019	5/16" Flat Washer	
8	W-0-95022	Shoulder Screw	
9	W-0-14761	Switch from Right to Left Machine	
9A	W-1-10039	Switch for Left to Right Machine	
10	W-0-95685	Spring	
11	W-1-5846	Shoulder Screw	
12	W-1-7313	¼" Flat Washer	

Right to Left Operation Shown

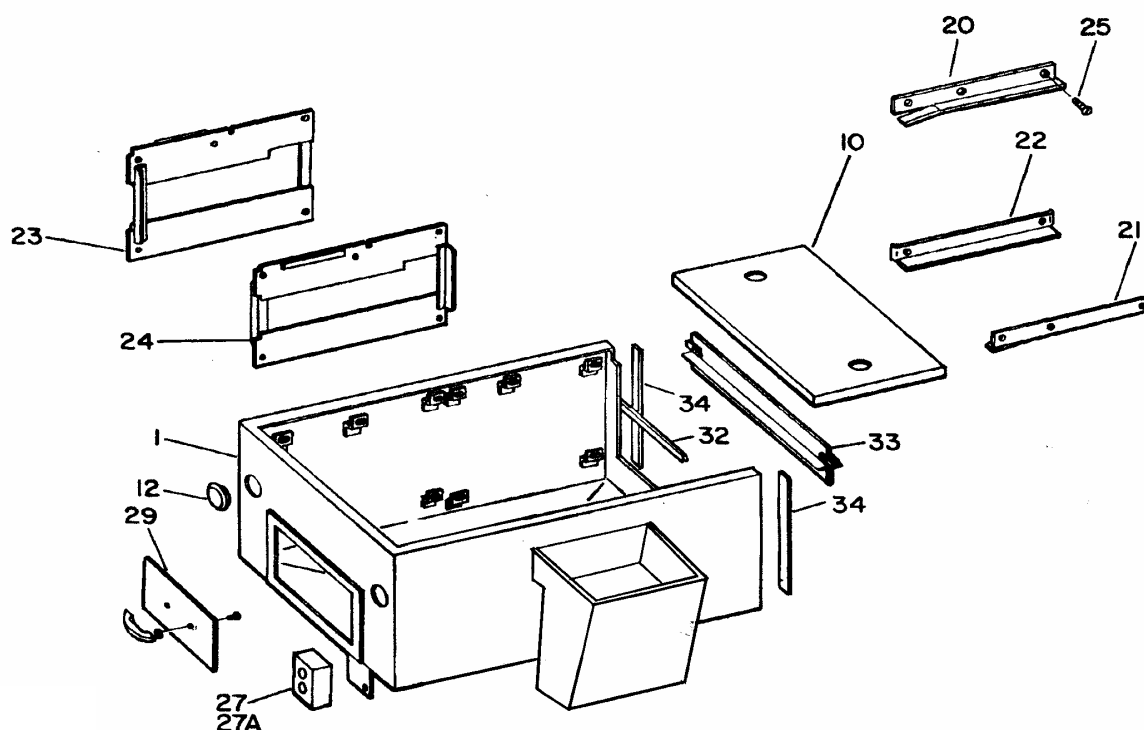


FIGURE 20. LOAD SECTION

ITEM	PART NO.	DESCRIPTION	QTY
1	9049	Load Section Weldment, Std Width	1
1A	9050	Load Section Weldment, Xtra Wide	1
10	7187	Stacking Shelf – Std. Width	1
10A	7185	Stacking Shelf – Xtra Wide	1
12	7123	Plug	2
20	16338	Upper Track, L.H.	1
21	16339	Upper Track, R.H.	1
22	16340	Lower Track, R & L.H.	2
23	7003	Tailshaft Support Plate, L.H.	1
24	7002	Tailshaft Support Plate, R.H.	1
25	7713	¼-20 x 5 11/16" lg. Flat Head Mach. Screw, S/S	20
27	16422	Push Button Station	1
27A	18534	Remote Push Button Station Field Installation Kit	1
28	8778	¼-20 x ½" lg. Setscrew	2
29	4693	Lift Up Door (includes item)	1
32	12340	Formed "U" (Std. Width)	A/R
32A	12339	Formed "U" (Xtra Wide)	A/R
33	7835	Tank Splash Control Shield (Std. Width)	1
33A	7836	Tank Splash Control Shield (Xtra Wide)	1
34	7773	Vertical "U" Channel	2
37	18011	1 ½" Check Valve	A/R
Items Not Shown			
	18459	Scrap Basket	1
	8052	Adhesive Sealant (Silastic RTV 732 Clear – By Dow Corning)	A/R

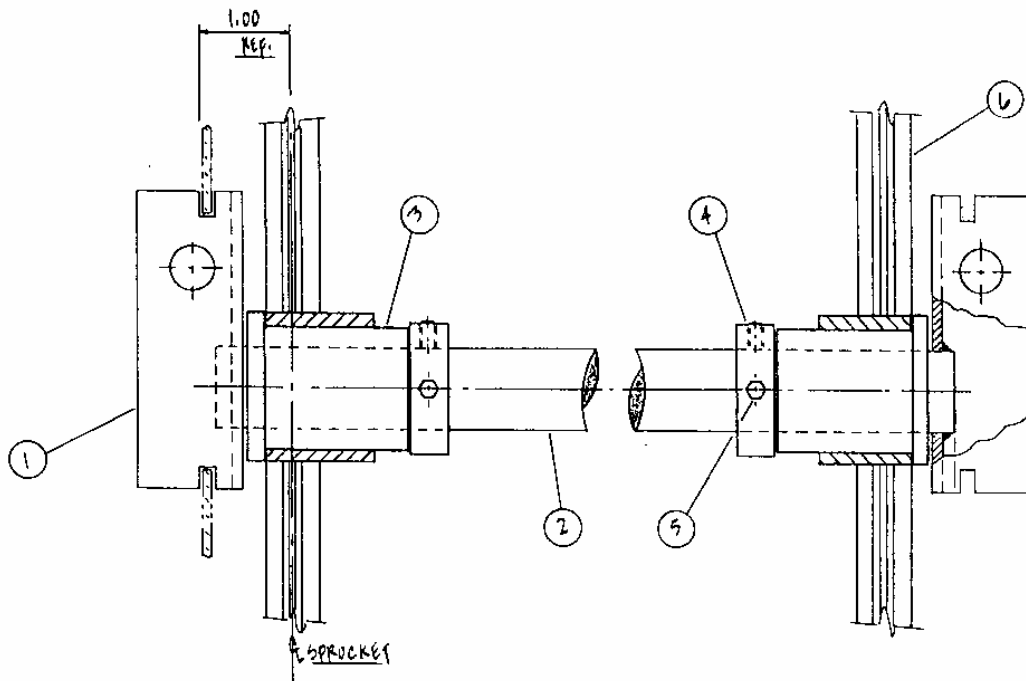
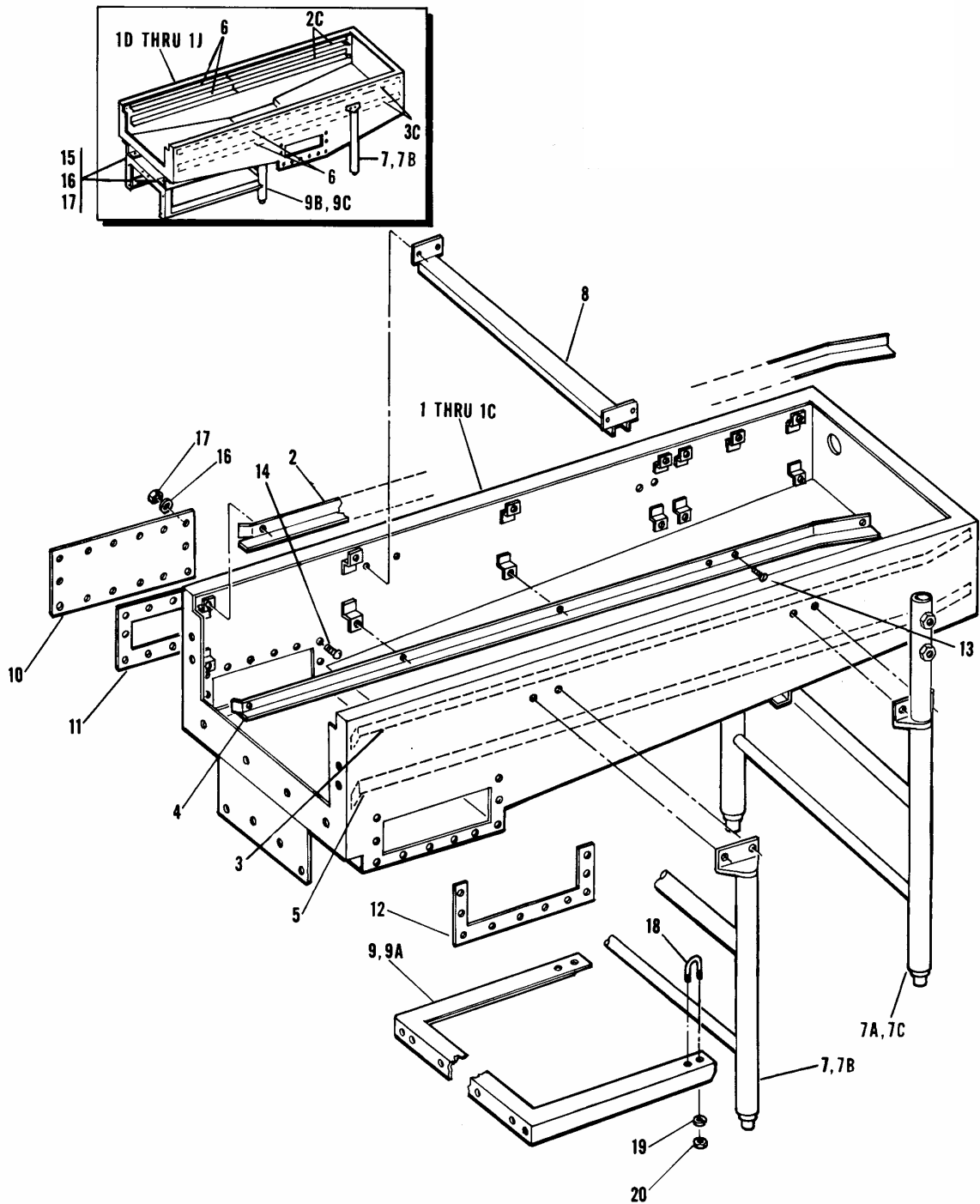


FIGURE 21. SPROCKET SHAFT ASSEMBLY

ITEM NO.	PART NO.	DESCRIPTION	QTY REQ.
1	W-2-74796	Retainer	1
2	W-2-74838	Shaft Weldment – Standard width	1
	W-2-74837	Shaft Weldment – X-Wide	1
3	W-0-74798	Bushing	2
4	W-1-74805	Lock -Ring	2
5	W-1-8345	Set Screw	4
6	W-2-74835	Disk Weldment	2

FIGURE 22. EXTENDED LOAD SECTION



ITEM NO.	PART NO.	DESCRIPTION	QTY. REQ.
1	W-0-13879	4 Ft Tank w/mts (STD))	1
1A	W-0-13880	4 Ft Tank w/mts (XTRA))	1
1B	W-3-17554	6 Ft Tank w/mts (STD))	1
1C	W-3-17555	6 Ft Tank w/mts (XTRA)) For Machines W/O	1
1D	W-3-17556	9 Ft Tank w/mts (STD)) Preflushers	1
1E	W-3-17557	9 Ft Tank w/mts (XTRA))	1
1F	W-3-17499	7 Ft Tank w/mts (STD))	1
1G	W-3-17503	7 Ft Tank w/mts (XTRA))	1
1H	W-3-17501	9 Ft Tank w/mts (STD))	1
1J	W-3-17504	9 Ft Tank w/mts (XTRA)) For Machines	1
1K	W-3-17502	12 Ft Tank w/mts (STD)) with Preflushers	1
1L	W-3-17505	12 Ft Tank w/mts (XTRA))	1
2	W-1-13348	R.H. Upper Track - used with item 1 & 1A	1
2A	W-2-17544	R.H. Upper Track - used with item 1B & 1C	1
2B	W-2-17489	R.H. Upper Track - used with item 1D, 1E, 1H & 1J	1
2C	W-2-16511	R.H. Upper Track - used with item 1F & 1G	1
2D	W-2-16813	R.H. Upper Track - used with item 1K & 1L	1
3	W-1-13364	L.H. Upper Track - used with item 1 & 1A	1
3A	W-2-17547	L.H. Upper Track - used with item 1B & 1C	1
3B	W-2-17490	L.H. Upper Track - used with item 1D, 1E, 1H & 1J	1
3C	W-2-16513	L.H. Upper Track - used with item 1F & 1G	1
3D	W-2-16814	L.H. Upper Track - used with item 1K & 1L	1
4	W-1-13444	R.H. Lower Track - used with item 1 & 1A	1
4A	W-2-17456	R.H. Lower Track - used with item 1B & 1C	1
4B	W-2-17491	R.H. Lower Track - used with item 1D, 1E, 1H & 1J	1
4C	W-2-16512	R.H. Lower Track - used with item 1F & 1G	1
4D	W-2-16815	R.H. Lower Track - used with item 1K & 1L	1
5	W-1-13549	L.H. Lower Track - used with item 1 & 1A	1
5A	W-2-17545	L.H. Lower Track - used with item 1B & 1C	1
5B	W-2-17492	L.H. Lower Track - used with item 1D, 1E, 1H & 1J	1
5C	W-2-16514	L.H. Lower Track - used with item 1F & 1G	1
5D	W-2-16816	L.H. Lower Track - used with item 1K & 1L	1
6	W-2-16812	Tank Track Extension - used with item 1K & 1L	4
7	W-2-16817	Tank Leg Weldment - used with item 1, 1B, 1D, 1F, 1H & 1K	1,2 or 3
7A	W-2-17521	Tank Leg Weldment - used with overshelf - std. width	1,2 or 3
7B	W-2-16818	Tank Leg Weldment - used with item 1A, 1C, 1E, 1G, 1J & 1L	1,2 or 3
7C	W-2-17522	Tank Leg Weldment - used with overshelf - xtra wide	1,2 or 3
8	W-2-16819	Tank Stiffener - used with item 1B, 1D, 1F, 1H, & 1K	1 or 2
8A	W-2-16820	Tank Stiffener - used with item 1C, 1E, 1G, 1J & 1L	1
9	W-2-17560	Frame-to-leg Tie Assy. - used with item 1, 1B, 1D	1
9A	W-2-17561	Frame-to-leg Tie Assy. - used with item 1A, 1C, 1E	1
9B	W-3-17477	Tank Support Weldment - used with item 1F, 1G & 1K	1
9C	W-3-17478	Tank Support Weldment - used with item 1G, 1J & 1L	1
10	W-1-16730	Cover - Tank Opening used with all tanks	1
11	W-2-17656	Gasket - Tank Opening Cover - used with all tanks	1
12	W-2-17512	Gasket - Trough or Flushveyor Attachment - used with all tanks	1
13	W-1-8147	1/4-20 x 1/2" lg. Flat Hd. Mach. Screw S/S	A/R
14	W-1-8783	3/8-16 x 3/4" lg. Truss Hd. Slotted Mach. Screw S/S	A/R
15	W-1-8148	3/8-16 x 3/4" lg. Hex Hd. Mach. Screw S/S	A/R
16	W-1-7524	3/8" Split Lockwasher S/S	A/R
17	W-1-5998	3/8-16" Hex Nut S/S.	A/R
18	W-1-16930	"U" Clamp for pipe 1" I.D.	2
19	W-1-7007	1/4" Split Lockwasher S/S	2
20	W-1-7146	1/4-20 Hex Nut S/S	2

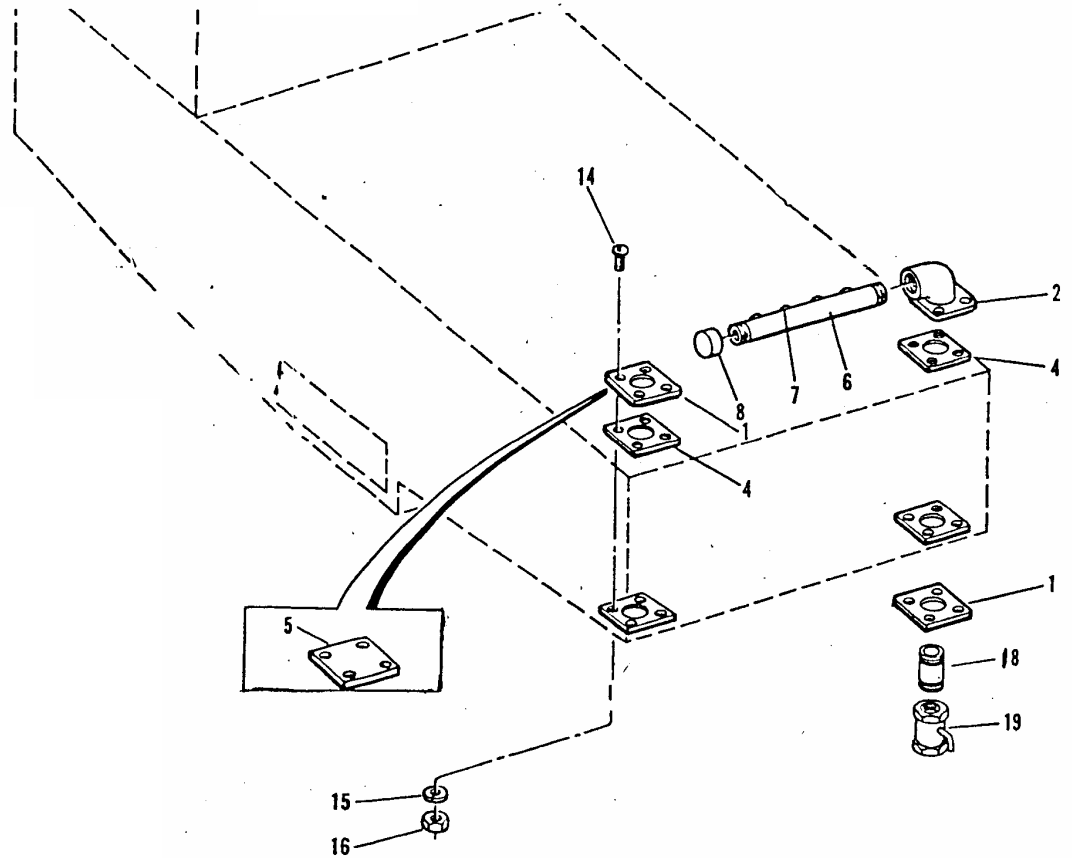
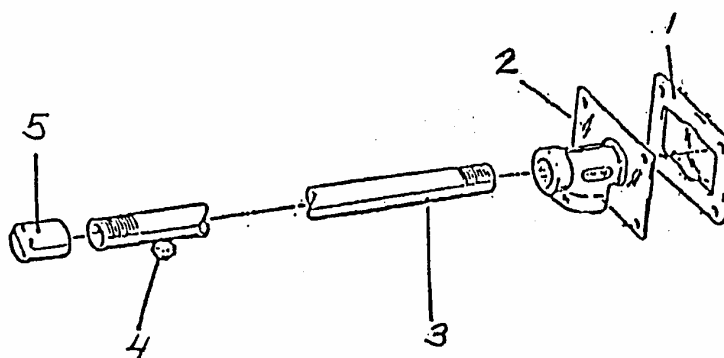


FIGURE 23. LOAD SECTION FLUSHING SECTION

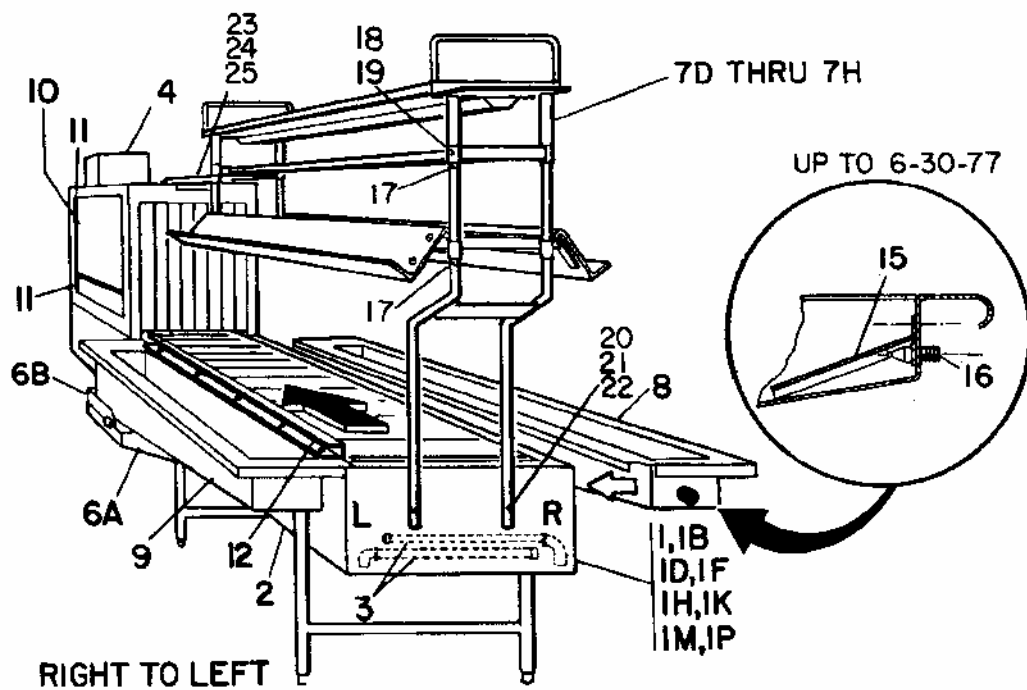
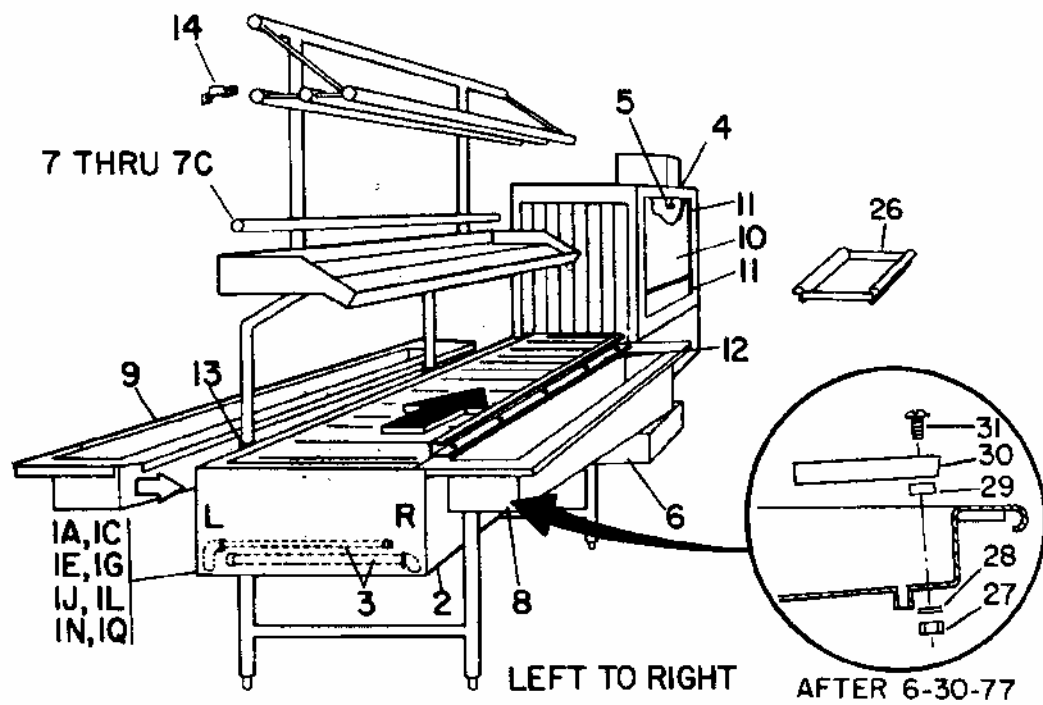
ITEM NO.	PART NO.	DESCRIPTION	QTY. REQ.
1	W-1-16795	BACK-UP PLATE	1
2	W-1-16796	FLUSH INLET WELDMENT	1
4	W-1-16798	FLANGE GASKET	2
5	W-1-17563	COVER PLATE	1
6	W-1-16799	FRESH WATER FLUSHING PIPE	1
7	W-1-8231	NOZZLE	7
8	W-1-7121	1/2" N.P.T. PIPE CAP S/S	1
14	W-1-8491	1/4-20 X 5/8" LG. TRUSS HD. MACH. SCREW S/S	8
15	W-1-7007	1/4" SPLIT LOCKWASHER S/S	8
16	W-1-7146	1/4"-20 HEX NUT S/S	8
18	W-0-14507	1/2" X 2" BRASS NIPPLE	1
19	W-0-16019	1/2" BALL VALVE	1

FIGURE 24. UPPER FLUSH SPRAY LOAD END



ITEM NO.	PART NO.	DESCRIPTION	QTY. REQ.
1	2292	GASKET	1
2	13399	TEE & PLATE ASSEMBLY	1
3	20431	PIPE - UPPER	1
4	20920	NOZZLE - UPPER	4
5	8709	CAP - STAINLESS STEEL PIPE	1

FIGURE 22. EXTENDED LOAD SECTIONS, FLUSHER HOODS & PLUMBING



EXTENDED LOAD SECTIONS, FLUSHER HOODS & PLUMBING

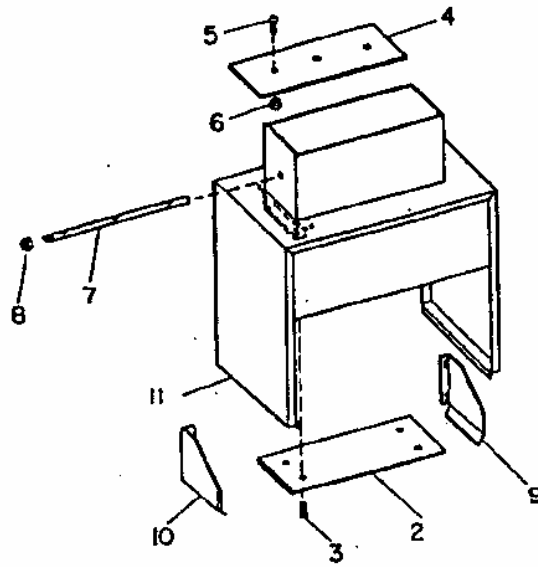
ITEM NO.	PART NO.	DESCRIPTION	QTY. REQ.
1	W-0-13355	4 Ft Loading Sect. Assy. STD. (includes items 2 & 3)	
1A	W-0-13356	4 Ft Loading Sect. Assy. XTRA (includes items 2A & 3A)	
1B	W-0-17578	6 Ft Loading Sect. Assy. STD. (includes items 2 & 3) W/O	
1C	W-0-17579	6 Ft Loading Sect. Assy. XTRA (includes items 2A & 3A) Pre-	
1D	W-0-17580	9 Ft Loading Sect. Assy. STD. (includes items 2B & 3) flusher	
1E	W-0-17581	9 Ft Loading Sect. Assy. XTRA (includes items 2C & 3B)	
1F	W-0-17582	7 Ft Loading Sect. Assy. STD. - R to L (includes items 2D, 3B, 4)	
1G	W-0-17583	7 Ft Loading Sect. Assy. STD. - L to R (includes items 2D, 3B, 4A)	
1H	W-0-17584	7 Ft Loading Sect. Assy. XTRA - R to L (includes items 2E, 3C, 4B)	
1J	W-0-17585	7 Ft Loading Sect. Assy. XTRA - L to R (includes items 2E, 3C, 4C)	
1K	W-0-17586	9 Ft Loading Sect. Assy. STD. - R to L (includes items 2F, 3B, 4D)	
1L	W-0-17587	9 Ft Loading Sect. Assy. STD. - L to R (includes items 2F, 3B, 4E)	
1M	W-0-17588	9 Ft Loading Sect. Assy. XTRA - R to L (includes items 2G, 3C, 4B)	With
1N	W-0-17589	9 Ft Loading Sect. Assy. XTRA - L to R (includes items 2G, 3C, 4C)	Pre-
1P	W-0-17590	12 Ft Loading Sect. Assy. STD - R to L (includes items 2H, 3B, 4D)	flusher
1Q	W-0-17591	12 Ft Loading Sect. Assy. STD - L to R (includes items 2H, 3B, 4E)	
1R	W-0-17592	12 Ft Loading Sect. Assy. XTRA- R to L (includes items 2J, 3C, 4B)	
1S	W-0-17593	12 Ft Loading Sect. Assy. XTRA- L to R (includes items 2J, 3C, 4C)	
2	W-0-13879	4 Ft Tank Assy. Std. (part of item 1 - see fig. 33 for brkdw)	1
2A	W-0-13880	4 Ft Tank Assy. Xtra (part of item 1A - see fig. 33 for brkdw)	1
2B	W-0-17568	6 Ft Tank Assy. Std. (part of item 1B - see fig. 33 for brkdw)	1
2C	W-0-17569	6 Ft Tank Assy. Xtra (part of item 1C - see fig. 33 for brkdw)	1
2D	W-0-17570	9 Ft Tank Assy. Std. (part of item 1D - see fig. 33 for brkdw)	1
2E	W-0-17571	9 Ft Tank Assy. Xtra (part of item 1E - see fig. 33 for brkdw)	1
2F	W-0-17572	7 Ft Tank Assy. Std. (part of item 1F & 1G - see fig. 33 for brkdw)	1
2G	W-0-17573	7 Ft Tank Assy. Xtra (part of item 1H & 1J - see fig. 33 for brkdw)	1
2H	W-0-17574	9 Ft Tank Assy. Std. (part of item 1K & 1L - see fig. 33 for brkdw)	1
2J	W-0-17575	9 Ft Tank Assy. Xtra (part of item 1M & 1N - see fig. 33 for brkdw)	1
2K	W-0-17576	12 Ft Tank Assy. Std. (part of item 1P & 1Q - see fig. 33 for brkdw)	1
2L	W-0-17577	12 Ft Tank Assy. Xtra (part of item 1R & 1S - see fig. 33 for brkdw)	1
3	W-0-17538	Flushing System for 1, 1A, 1B & 1D (see fig. 34 for brkdw)	1
3A	W-0-17565	Flushing System for 1C & 1E (see fig. 34 for brkdw)	1
3B	W-0-17537	Flushing System for 1F, 1G, 1K, 1L, 1P & 1Q (see fig. 34 for brkdw)	1
3C	W-0-17564	Flushing System for 1H, 1J, 1M, 1N, 1R, 1S (see fig. 34 for brkdw)	1
4	No Number	Preflusher Assy. Refer to fig. 21 for selection	A/R
5	W-1-9689	Upper Door Retainer Assy.	1
6	W-2-17526	Waste Trough - Use w/disposer or basket	1
6A	W-2-16737	Trough Hopper - Use w/flushveyor or trough on opposite side	1
6B	W-2-18443	Splash Shield (part of item 6A).	1
7	W-4-17525	Overshelf - for 6 ft Load Sect. w/o preflusher one side	1
7A	W-0-18511	Overshelf - for 7 ft Load Sect. w/o preflusher one side	1
7B	W-4-16741	Overshelf - for 9 ft Load Sect. w/o preflusher one side	1
7C	W-4-17525	Overshelf - for 9 ft Load Sect. w/o preflusher one side	1
7D	W-4-16741	Overshelf - for 12 ft Load Sect. w/preflusher one side	1
7E	W-0-18086	Overshelf - Dual Side 101" lg. std. & xtra wide w/preflusher	1
7F	W-0-18087	Overshelf - Dual Side 65" lg. std. & xtra wide w/preflusher	1
7G	W-0-18088	Overshelf - Dual Side 41" lg. std. & xtra wide w/preflusher	1
7H	W-0-18209	Overshelf - Dual Side 65" lg. std. & xtra wide w/o preflusher	1
7J	W-0-18210	Overshelf - Dual Side 101" lg. std. & xtra wide w/o preflusher	1
7K	W-0-13347	Overshelf - Dual Side 42" lg. std. & xtra wide w/o preflusher	1
8	W-3-17510 **	6 Ft Wet Trough - L to R - for 6 ft Load Sect. w/o preflusher)	1
		& 9 ft Load Sect. w/preflusher)	1
8A	W-3-16719 **	9 Ft Wet Trough - L to R - for 9 ft Load Sect. w/o preflusher) Includes	1
		& 12 ft Load Sect. w/preflusher) Items	1
8B	W-3-17508 **	4 Ft Wet Trough - L to R - for 7 ft Load Sect. w/preflusher) 27 thru	1
9	W-3-17511 **	6 Ft Wet Trough - R to L - for 6 ft Load Sect. w/o preflusher) 31	1
		& 9 ft Load Sect. w/preflusher)	1

EXTENDED LOAD SECTIONS, FLUSHER HOODS & PLUMBING

ITEM NO.	PART NO.	DESCRIPTION	QTY. REQ.
9A	W-3-16720	** 9 Ft Wet Trough - R to L - for 9 ft Load Sect. w/o preflusher)	1
		& 12 ft. Load Sect. w/preflusher) Includes items	1
9B	W-3-17509	** 4 Ft Wet Trough - R to L - for 7 ft Load Sect. w/preflusher)	1
10	W-2-17753	Preflusher Door Assy	1
11	1-1122	Bumper Plug - Top & Bottom of Door	4
12	W-2-17786	Tray Retainer - for 48" lg. Trough	1
12A	W-2-17787	Tray Retainer - for 72" lg. Trough	1
12B	W-2-17788	Tray Retainer - for 108" lg. Trough	1
13	W-1-16224	Nylon drip ring (used w/all overshelves)	A/R
14	W-0-17789	Overshelf Clamp	A/R
15	W-1-18260	Water Deflector	1
16	W-1-17516	Trough Spout	1
17	W-0-18190	1/4 Dia. x 1 3/4 lg. Roll Pin S/S	8
18	W-1-12930	3/8-16 x 1" lg. Hex Hd Screw S/S	4
19	W-1-7524	3/8" Split Lockwasher S/S	4
20	W-1-12574	5/16-18 Hex Nut S/S	2
21	W-1-7598	5/16" Split Lockwasher S/S	2
22	W-1-7621	5/16-18 x 3/4" lg. Hex Hd Screw S/S	2
23	W-1-7146	1/4-20 Hex Nut S/S	A/R
24	W-1-7007	1/4" Split Lockwasher	A/R
25	W-1-6491	1/4-20 x 5/8" lg Truss Hd Screw S/S	A/R
26	W-0-20571	Trough Scraper S/S for 6" wide trough (optional)	A/R
26	W-0-20479	Trough Scraper S/S for 8" wide trough (optional)	A/R
27	W-1-7146	1/4-20 S/S Hex Nut	2
28	W-1-7007	1/4-20 S/S Split Lockwasher	2
29	W-1-14082	Deflector Spacer	2
30	W-1-18560	Deflector	1
31	W-1-9665	1/4-20 x 1 1/4 S/S Truss Hd Screw	2

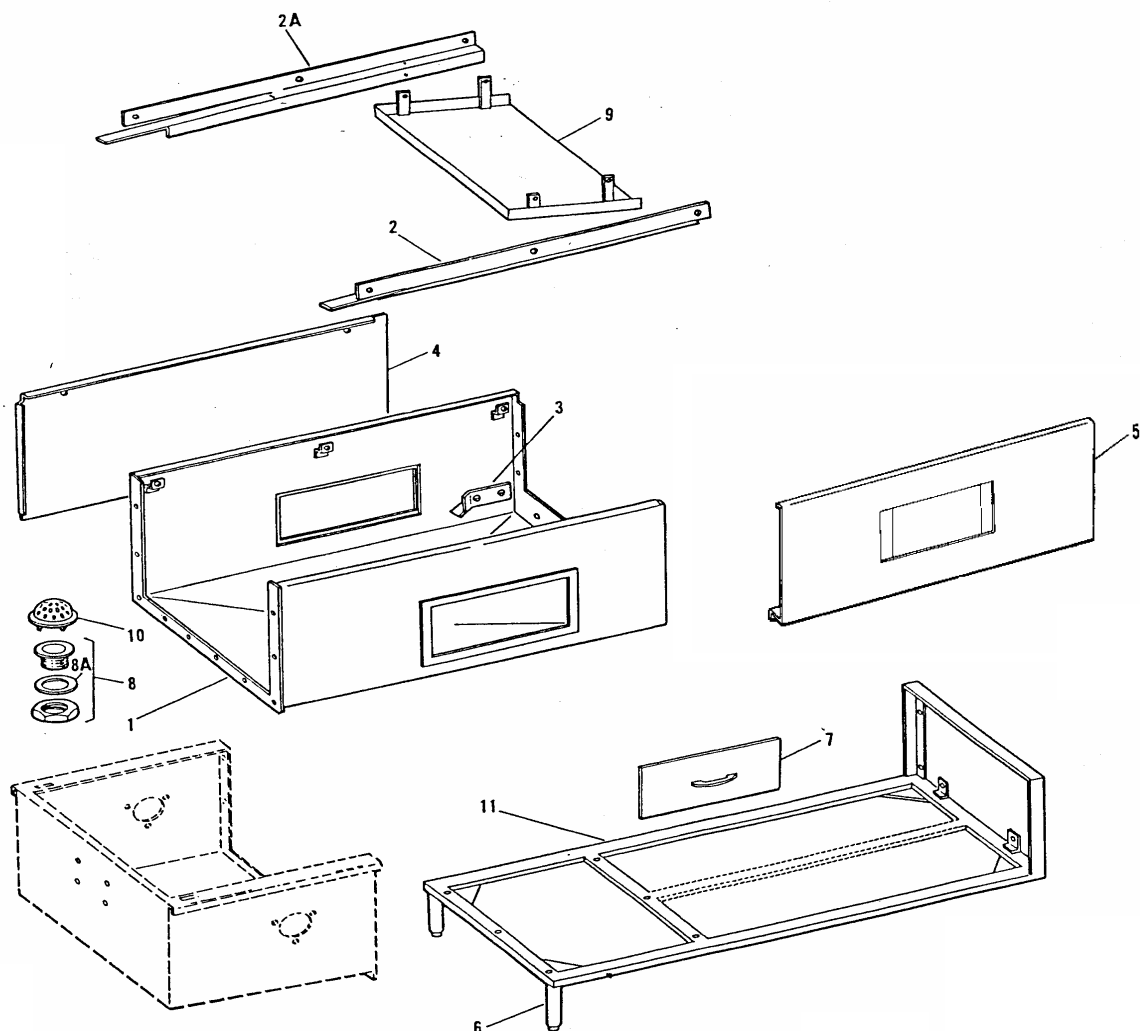
* Use Low Model Disposers (see fig. 67) R to L) Direction of
 ** Use Std Model Disposers (see fig. 67) L to R) Conveyor Travel

FIGURE 23. HOOD AND VENT



ITEM	PART NO.	DESCRIPTION	QTY
2	08524	Condensate Baffle (Unload Hood Only)	1
3	07629	Self Tapping Screw 10-32	4
4	03935	Damper Plate	1
5	05986	6-32 x 3/4" long R.H.M.S.	3
6	05990	Elastic Stop Nut	3
7	03936	Rod, Damper	1
8	05988	Elastic Stop Nut	1
9	11984	Splash Guard L.H.	1
10	11986	Splash Guard R.H.	1
11	11449	Hood Weldment, Full Length	1

FIGURE 27: UNLOAD SECTION



ITEM	PART NO.	DESCRIPTION	QTY
1	14669	Unload Sect. Tank Weldment – 4 Ft. Lg.	1
2	16346	Upper Conveyor Track Weldment L.H. – 4 Ft. Lg.	1
2A	16345	Upper Conveyor Track Weldment R.H. – 4 Ft. Lg.	1
3	16344	Lower Conveyor Track Weldment L.H. – 4 Ft. Lg.	1
3A	16343	Lower Conveyor Track Weldment R.H. – 4 Ft. Lg.	1
4	14847	Back Panel R.H. – 4 Ft. Lg.	1
4A	14848	Back Panel L.H. – 4 Ft. Lg.	1
5	74194	Front Panel	1
6	8570	Foot Assembly	
7	4693	Lift Up Door Assembly	A/R
8	8558	Drain Cup with Locknut & Washer	2
8A	5292	Gasket (Only) For Drain Cup	1
9	14334	Diverter	1
10	9890	Beehive Strainer	1
11	14631	Unload Section Support Weldment – 4 Ft. Lg.	1

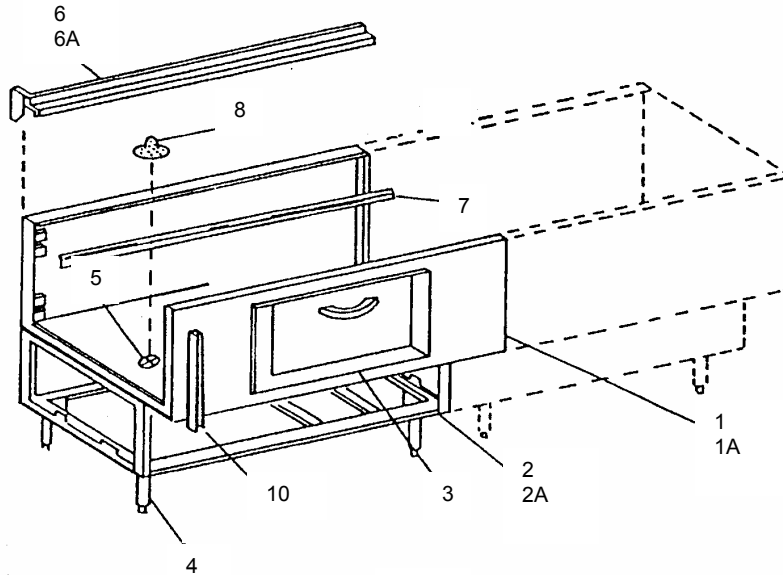


FIGURE 28. UNLOAD SECTION EXTENSIONS

ITEM	PART NO.	DESCRIPTION	QTY
1	09057	Extension Section Weldment, 24"	A/R
1A	09058	Extension Section Weldment, 36"	A/R
1B	09059	Extension Section Weldment, 48"	A/R
2	09067	Extension Support Weldment, 24"	A/R
2A	09068	Extension Support Weldment, 36"	A/R
2B	09069	Extension Support Weldment, 48"	A/R
3	04693	Lift-Up Door Assembly	1
4	08570	Foot Assembly	A/R
5	08558	Drain Cup, with Lock Nut & Gasket	1
5A	05292	Gasket only, For Drain Cup	A/R
6	16334	Conveyor Track Weldment, 24" Upper Filler	2
6A	16333	Conveyor Track Weldment, 36" Upper Filler	2
6B	16332	Conveyor Track Weldment, 48" Upper Filler	2
7	16328	Conveyor Track Weldment, 24" Lower Filler	2
7A	16327	Conveyor Track Weldment, 36" Lower Filler	2
7B	16326	Conveyor Track Weldment, 48" Lower Filler	2
8	09890	Beehive Strainer	1
<p>Not Shown: Fasteners listed below are used to secure extension tank to module & tank Support.</p>			
	07118	Hex Head Screw, S/S 1/4" -20 x 1/2" Long	18
	07146	Hex Nut, 1/4" - 20, S/S	18
	07007	Split Lockwasher, 1/4", S/S	18
	05997	Hex Head Screw, BLK. 3/8"-16 x 3/4" Long	18
	07115	Hex Nut, 3/8" -16, BLK.	18
	05994	Split Lockwasher, 3/8", BLK.	18

[illegible]

S-2 STEAM BOOSTER ASSEMBLY

ITEM	PART NO.	DESCRIPTION	QTY.
1	73765	S-2 Heat Exchanger	1
2	73779	Stand	2
3	73776	Clamp	1
4	7918	Pressure Relief Valve -3/4"	1
5	4082	1/4" to 1/4" N.P.T. Gauge Cock	1
6	7508	3/4" x 3/4" x 1/4" Tee - Brass	1
7	7917	Pressure Gauge – 1/4"	1
8	7916	Pressure Relief Valve – 3/4"	1
9	7026	3/4" Strainer – Brass	1
10	13608	3/4" Union – Brass	2
11	10889	3/4" x 4" long Pipe – Brass	4
12	7509	3/4" Close Nipple – Brass	3
13	8219	3/4" x 90 Degree Elbow – Brass	3
14	14506	3/4" x 3-1/2" Long Pipe – Brass	2
15	8215	3/4" Coupling – Brass	2
16	13887	3/4" x 6" Long Pipe - Brass	1
17	12980	3/4" Tee – Brass	1
18	14203	3/4" To 3/8" Reducer Bushing – Brass	1
19	10029	1/2" x 90 Degree Elbow – Mal. Iron	2
20	13051	1/2" x 4 " Long Pipe – Black Steel	1
21	11957	1/2" Union – Mal. Iron	1
22	72986	1" to 1/2" Bell Reducer – Mal. Iron	1
23	14824	1/2" x 2" Long Nipple – Black Steel	3
24	16877	Steam Trap – 1/2"	1
25	7919	Solenoid Valve – 1"	1
26	7921	1" Strainer – Mal. Iron	1
27	11955	1" x 90 Degree Union Elbow – Mal. Iron	1
28	11953	1" x 90 Degree Elbow – Mal. Iron	1
29	11954	1" Close Nipple – Black Steel	2
30	14204	1" x 4" Long Pipe – Black Steel	1
31	7621	5/16"-18 x 3/4" Stainless Steel Hex Bolt	4
32	12574	5/16" Stainless Steel Nut	4
33	7598	5/16" Stainless Steel Lock Washer	4
34	13637	3/4" Side Out Elbow - Brass	1

Basic Material List

Components for Wiring Diagram W-3- 75600

Item	Symbol	Part No.	QTY	Description	Remarks
1	CT			.300 KVH Control Transformer	
1	1CT	14440	1	Primary 208/230/460V. Secondary 115V	50/60 HZ
1	2CT	16793	1	Primary 380 V. Secondary 115V	50 HZ
1	3CT	18775	1	Primary 400 V. Secondary 115V	50 HZ
1	4CT	18742	1	Primary 415 V. Secondary 115V	50 HZ
2	1FUI	15790	1	Fuse 3.2 Amp Slo-Blow	115 V. Control
3	MC			Motor Contactor	
3	MC1	70192	1	3 Pole N.O. AUX	Conveyor
3	MC2	70192	1	3 Pole N.O. AUX	Wash Pump
3	MC3	70192	1	3 Pole N.O. AUX	Prewash Pump
3	MC4	70192	1	3 Pole N.O. AUX	Rinse Pump
3	MC5	70192	1	3 Pole N.O. AUX	712 Blower
4	OL			Three Pole Motor Overload Relay	1 per 70192 Contactor
	OL1	71597	A.R.	Amp Range .6 to 1	
	OL2	71598	A.R.	Amp Range 1 to 1.6	
	OL3	71599	A.R.	Amp Range 1.6 to 2.5	
	OL4	71600	A.R.	Amp Range 2.5 to 4	
	OL5	71601	A.R.	Amp Range 5.5 to 8	
	OL6	71602	A.R.	Amp Range 4 to 6	
	OL7	71603	A.R.	Amp Range 7 to 10	
	OL8	71604	A.R.	Amp Range 10 to 13	
	OL9	71605	A.R.	Amp Range 13 to 18	
	OL10	71606	A.R.	Amp Range 18 to 25	
5		16559	1	"Red" Light	Power On
5		16559	1	"Red" Light	Fill On
5		16559	1	"Red" Light	Heat On
5		16559	1	"Red" Light	Conveyor On
5		16559	1	"Red" Light	Rinse On
5		16559	1	"Red" Light	Pumps On
6	Sol		1	Solenoid Valve (water)	
6	Sol1	12488	1	Final Rinse Solenoid	
6	Sol2	12488	1	Rinse Tank Fill	
6	Sol3	12488	1	Wash Tank Fill	
6	Sol4	12488	1	Prewash Tank Fill	
6	(Opt)	72273	A.R.	Solenoid Valve With Manual Bypass	Sol 1 thru 4
		97276	2	Contact Block N.O.	
		97277	1	Contact Block N.C.	
7	SW1	72387	1	Power Switch On-Off	Use With 97276
8	SW2	14479	1	Toggle Switch On-Off	712 Blower Heat
9	LS1	7235	1	Limit Switch – Conveyor Overload	Flight & Flight A-Round
9	LS1	10039	1	Limit Switch (L to R)	Flight
9	LS1	14761	1	Limit Switch (R to L)	Flight
9	LS2	72836	1	Limit Switch – Door Safety	
9	LS3	7235	1	Limit Switch – Final Rinse	
9	LS4	10039	1	Limit Switch – Conveyor Stop	Flight
9	LS5	7235	1	Limit Switch – Automatic Start	

Item	Symbol	Part No.	QTY	Description	Remarks
10	LLS 1	18865	1	Float Switch – L.C. & L.W.C.O.	Rinse Tank
10	LLS 2	18865	1	Float Switch - L.C. & L.W.C.O.	Wash Tank
10	LLS 3	18865	1	Float Switch – Level Control	Prewash Tank
10	LLS 4	18865	1	Float Switch –Low water Cut-Off	Rinse Tank – Gas Only
10	LLS 5	18865	1	Float Switch –Level Control	Wash Tank – Gas Only
11	*CR-1	75452	1	Main Control Relay	Solid State
11	CR-2	75584	1	Switching Relay – Heat/Fill	Rinse Tank – DPDT
11	CR-3	75584	1	Switching Relay – Heat/Fill	Wash Tank - DPDT
12	CR4	75584	1	Relay for Automatic Cut-Off	DPDT
13	CTM1	75582	1	5 Minute Timer – Automatic Cut-Off	Solid State
13	CMT1	76325	1	2 Minute Timer – Automatic Cut-Off	Solid State
14	TM-1	74235	1	Timer – Rinse Tank Fill – 15 to 300 Sec.	Solid State
14	TM-2	74235	1	Timer – Wash Tank Fill – 15 to 300 Sec.	Solid State
15	PB-1	97275	1	“Green” Start Button	Use With 97276
15	PB-3	97275	1	“Green” 1 st Remote Start Button	Use With 97276
15	PB-5	97275	1	“Green” 2 nd Remote Start Button	Use With 97276
16	PB-2	97274	1	“Red” Stop Button	Use With 97277
16	PB-4	97274	1	“Red” 1 st Remote Stop Button	Use With 97277
16	PB-6	97274	1	“Red” 2 nd Remote Stop Button	Use With 97277
17	THS-1	7768	1	Thermostat – Rinse Tank	
17	THS-2	7768	1	Thermostat –Wash Tank	
17	THS-3	7768	1	Thermostat –Steam Booster	
17	THS-4	17595	1	Thermostat – Prewash Temp Control	Wire Number
18	THS-5	20484	1	Surface Thermostat 260°	712-E Blower
19	HC	7209	A.R.	Heat Contactor – 3 Pole 30 Amp	(HC1,HC2,HC3)
19	HC	7210	A.R.	Heat Contactor – 3 Pole 60 Amp	HC1,HC2,HC3)
19	HC	7211	A.R.	Heat Contactor – 3 Pole 90 Amp	HC1,HC2,HC3)
20	SSOL	12085	A.R.	Solenoid - Steam	SSOL-1,SSOL-2,SSOL-3
21	GS-1	7642	1	Gas Controller – Rinse Tank	Natural Gas
21	GS-1	7705	1	Gas Controller – Wash Tank	L.P. Gas
22	GS-2	7642	1	Gas Controller – Rinse Tank	Natural Gas
22	GS-2	7705	1	Gas Controller – Wash Tank	L.P. Gas
23	TB1	71318	1	Power Terminal Block Assembly	
		71320	1	Power Terminal Block Assembly	
24	MTR-1	10275	1	¼ H.P. Motor 115/230/60HZ-1PH	Conveyor (Rack)
24	MTR-1	10276	1	¼ H.P. Motor 230/460/60HZ-3PH	Conveyor (Rack)
24	MTR-1	11312	1	½ H.P. Motor 115/230/60HZ-1PH	Conveyor(Flight, F.A.,R.A.)
24	MTR-1	11314	1	½ H.P. Motor 230/460/60HZ-3PH	Conveyor(Flight, F.A.,R.A.)
24	MTR-2	8335	A.R.	2 H.P. Motor “C” Face115/230/60HZ-1PH	Pump: Wash, Rinse, Prewash
24	MTR-2	8337	A.R.	2 H.P. Motor “C” Face230/460/60HZ-3PH	Pump: Wash, Rinse, Prewash
24	MTR-2	14475	A.R.	3 H.P. Motor “C” Face230/460/60HZ-3PH	Pump: Wash, Rinse, Prewash
24	MTR-3	7375	1	½ H.P. Motor “C” Face115/230/60HZ-1PH	“P” Tank Pump
24	MTR-3	7382	1	½ H.P. Motor “C” Face230/460/60HZ-3PH	“P” Tank Pump

* NOTE: Use Relay 75584 for CR-1 When Machine Has Automatic Control

Item	Symbol	Part No.	QTY	Description	Remarks
24	MTR-3	17798	OPT	1 H.P. Motor "C" Face 115/230/60HZ-1PH	"P" Tank Pump
24	MTR-3	8247	OPT	1 H.P. Motor "C" Face 230/460/60HZ-3PH	"P" Tank Pump
24	MTR-4		1		Same as MRT-2 Pump Motors
24	MTR-5	17971	1	¾ H.P. Motor 115/230/60HZ-1PH	Econo-Blower
24	MTR-5	17972	1	¾ H.P. Motor 230/480/60HZ-3PH	Econo-Blower
24	MTR-5	20485	1	¾ H.P. Motor 115/230/60HZ-1PH	Econo-Blower
24	MTR-5	15126	1	2 H.P. Motor 230/460/60HZ-3PH	712 Blower
25	HTR	75456	A.R.	10 KW Immersion Heater 240 Volt	Wash & Rinse
25	HTR	75459	A.R.	10 KW Immersion Heater 480 Volt	Wash & Rinse
25	HTR	75455	A.R.	15 KW Immersion Heater 240 Volt	Wash & Rinse
25	HTR	75458	A.R.	15 KW Immersion Heater 480 Volt	Wash & Rinse
25	HTR	75210	A.R.	20 KW Immersion Heater 240 Volt	Wash & Rinse
25	HTR	75457	A.R.	20 KW Immersion Heater 480 Volt	Wash & Rinse
25	HTR	18714	A.R.	3 KW Finned Heater 240 Volt	Blower Dryers
25	HTR	20488	A.R.	3 KW Finned Heater 480 Volt	Blower Dryers

PARTS & SERVICE

USA

Blakeslee Authorized Parts & service Distributors and Preferred Service Agents are the focal point for service and are responsible for all warranty/repair work and for maintaining a complete stock of replacement parts.

They have factory-trained servicemen and are kept informed by the factory on the latest servicing procedures.

To receive service and/or parts, call the Blakeslee Distributor nearest you. If you happen to be in an area not covered by a distributor, phone the Blakeslee Service Department in Chicago at 708-656-0660 for the name and location of one of over 300 strategically-located Blakeslee Authorized Service Agencies, which is nearest you.

ALABAMA

Jones McLeod Appliance Co.
1616 Seventh Ave. North
Birmingham, AL 35203
205-251-0159

ARIZONA

Byassee Equipment
1939 E. Washington
Phoenix, AZ 85034
602-252-0402

ARKANSAS

Bromley Parts & Service
10th & Ringo Street
Little Rock, AR 72202
501-374-0281

CALIFORNIA

Acme Pacific Repairs, Inc.
1347 Fulton Place
Fremont, CA 94539
510-252-2070

Barker's Food Machinery Ser.
5367 Second Street
Irwindale, CA 91706
626-960-9390

Chapman Appliance Service
1784 San Diego Ave.
San Diego, CA 92126
619-298-7106

Sterling Service
644 W. Hawthorn Street
Irwindale, CA
818-243-1234

COLORADO

Metro Appliance Service
1640 S. Broadway
Denver, CO 80210
303-778-1126

CONNECTICUT

A-Tech Service, Inc.
161 Sanrico Drive
Manchester, CT 06040
860-649-6627

DISTRICT OF COLUMBIA

Electric Motor Repair
700 East 25th Street
Baltimore, MD 21218
410-467-8080

FLORIDA

Commercial Appliance Service
8416 Laurel Fair Circle
Tampa, FL 33610
813-663-0313

Dade Restaurant Repair
2001 W. 27th Street
Hialeah, FL 33010
305-887-0783

GCS
3373 Northwest 168th Street
Miami, FL 33056
305-623-7001

FLORIDA (Cont.)

Nass Service Co. Inc.
1108 S. Woods Ave.
Orlando, FL 32805
407-425-2681

GEORGIA

TWC
5080 Highlands Pkwy S. A150
Smyrna, GA 20082
770-438-9797

HAWAII

Commercial Appliance
Parts & Service Co.
1623 Democratic St.
Honolulu, HI 96819
808-841-4545

IDAHO

Boise Appliance
1503 Main Street
Boise, ID 83702
208-343-0102

ILLINOIS

Eichenauer Food Equipment
130 S. Oakland Ave.
Decatur, IL 62522
217-429-4229

General Parts Inc
248 James Street
Bensenville, IL 60106
630-595-3300

Rescor
5344 East Ave.
Countryside, IL 60525
708-352-3155

INDIANA

GCS
5310 East 25th Street
Indianapolis, IN 46218
317-545-9655

IOWA

Goodwin-Tucker
2900 Delaware Ave
Des Moines, IA 50137
515-262-9308

KANSAS

General Parts, Inc.
1101 E. 13th Street
Kansas City, MO 64101
816-421-5400

KENTUCKY

GCS
4204 S. Brook Street
Louisville, KY 40214
502-367-1788

GCS
533 A Codell Drive
Lexington, KY
859-269-7484

LOUISIANA

Chandler's Parts & Service
11656 Darryl Drive
Baton Rouge, LA 70815
225-272-6620

MARYLAND

Electric Motor Repair CO.
700 East 25th Street
Baltimore, MD 21218
410-467-8080

MASSACHUSETTS

Ace Service Co. Inc.
95 Hampton Ave.
Needham (Boston), MA 02194
617-449-4220

MICHIGAN

E & G Appliance Service Co.
1435 Lawndale Ave.
Detroit, MI 48209
313-842-2252

Midwest Food Equipment Serv.
3055 Dixie
Grandville, MI 49418
616-261-2000

MINNESOTA

GCS
2854 Louisiana Ave. North
Minneapolis, MN 55427
763-546-4221

MISSISSIPPI

Camp Service & Parts Inc.
328 B Oakdale Street
Jackson MS 39201
601-353-9700

MISSOURI

Kaemmerlen Parts & Service
2728 Locust Street
St. Louis, MO 63105
314-535-2222

NEBRASKA

Goodwin-Tucker Group
7535 D Street
Omaha, NE 68124
402-397-2880

NEVADA

Burney's Commercial Service
4480 Aldebaran Ave.
Las Vegas, NV 89103
702-736-0006

NEW MEXICO

R & B Service
4412 Towner N.E.
Albuquerque, NM 87110
505-889-4090

NEW YORK

Acme American Repairs Inc.
99 Scott Ave.
Brooklyn, NY 112237
718-456-6544

Duffys Rest. Equip. Service
3138 Oneida Street
Sauquoit (Utica), NY 13456
315/737-9401

NORTH CAROLINA

Authorized Appliance Service
1020 Tuckaseegee Road
Charlotte, NC 28208
704/377-4501

OHIO

Akron Restaurant Equipment
1169 W. Waterloo Road
Akron, OH 44314
330/753-6635

Commercial Parts & Service
6940 Plainfield Road
Cincinnati, OH 45236
513-984-1900

Electrical Appliance Repair
5805 Valley Belt Road
Cleveland, OH 44131
216-459-8700

OKLAHOMA

Krueger Electric Service Inc.
100 N.E. 24th Street
Oklahoma City, OK 73105
405-528-8883

OREGON

Ron's Service Inc.
16364 S.W. 72nd Ave.
Portland, OR 97224
503-624-0890

PENNSYLVANIA

American Kitchen Mach. Corp.
204 Quarry Street
Philadelphia, PA 19106
215-627-7760

GCS
210 Vista Park Dr.
Pittsburg, PA 15205
412-787-1970

K & D Parts
1833-41 N. Cameron Street
Harrisburg, PA 17103
717-236-9039

SOUTH CAROLINA

Whaley Foodservice Repairs
2544D Morningside Dr.
West Columbia, SC 29169
803-926-5252

TENNESSEE

A-Tech Inc
424 Sixth Avenue South
Nashville, TN 37203
615-255-2002

FESCO
1209 S. Watkins
Chattanooga, TN 37404
423-624-3381

GCS
3717 Cherry Road
Memphis, TN 38118
901-366-4587

TEXAS

Commercial Kitchen Repair
1377 N. Bravos
San Antonio, TX 78207
210-735-2811

Kenco Service
26 Lyerly – Suite 1
Houston, TX 77022
713-691-2935

Stove Parts Supply Co.
2120 Solana
Fort Worth, TX 76117
817-831-0381

UTAH

LaMonicas Restaurant
Equipment Service
6182 South Stratler
Murray, UT 84107
801-263-3221

VERMONT

Authorized Appliance
74th River Street
Rutland, VT 05701
802-775-5588

VIRGINIA

Daubers Inc.
7645 Dynatech Court
Springfield, VA 22153
703-866-3600

WASHINGTON

Walsh Equipment Repair
1519 128th Place N.E.
Bellevue, WA 98005
425-462-1645

WEST VIRGINIA

Authorized Factory Service
Edens Fork Exit I 77
Charleston, WV 53186
304-344-8225

WISCONSIN

General Parts Inc.
W223 N. 735 Saratoga Dr.
Waukesha, WI 53186
262-650-6666

ALBERTA

Great West Comm. Kit. Rep.
5664 Burleigh Cresc. S.E.
Calgary, AB T2H 1Z8
Tel: 403-276-7832

L.D.I. Technical Services
4 – 3600 21st St. N.E.
Calgary, AB T2E 6V6
Tel: 403-299-9591

North Star Repair
11518 119th Street
Edmonton, AB T5G 2X7
Tel: 780-453-6213

Robertshaw Refrigeration
P.O. Box 840
Cold Lake, AB T9M 1P2
Tel: 780-594-3488

Re-Nu Mechanical Ltd.
1710 Bay F – 31st St. N.
Lethbridge, AB T1H 5H1
Tel: 403-327-7368

Medicine Hat Refrigeration
666 17th Street S.W.
Medicine Hat, AB T1A 4X7

Satellite Mechanical Ltd.
#1 – 5571 45th Street
Red Deer, AB T4N 1L2
Tel: 403-343-6122

BRITISH COLUMBIA

Key Food Equip. Services
180 – 3700 North Fraser
Burnaby, BC V5J 5H4
Tel: 604-433-4484

Marsh & Sons Ventures
10411 – 95th Avenue
Fort St. John, BC V1J 5Z4
Tel: 250-787-9733

J.D. Appliance Repairs
1965 Moss Crt.
Kelowna, BC V1Y 9L3
Tel: 250-860-5057

Jemco Food Equip. Service
7431 Industrial Road
Lantzville, BC V0R 2H0
Tel: 250-390-3244

Sheridan Appliances
764 Chaparral Place
Kamloops, BC V2C 5W4
Tel: 250-314-1722

Mark's Rest. Services
515 Dupplin Road, #3
Victoria, BC V8Z 1C2
Tel: 250-475-6275

Key Food Services
2740 Bridge St., #105
Victoria, BC V8T 5C5
Tel: 250-920-4888

Triumph Food Equip. Service
4671 Slocan Street
Vancouver, BC V5R 1Z8
Tel: 604-454-9326

MANITOBA

Grand Valley Mechanical
360 Park Avenue E.,
Brandon, MB R7A 6N2
Tel: 204-728-3898

Commercial Kitchen Equip.
731 Wall Street
Winnipeg, MB R3G 2T6
Tel: 204-586-8273

Res Tech Service Ltd.
593 Sherburne Street
Winnipeg, MB R3G 2K8
Tel: 204-228-5399

NEW BRUNSWICK

D & L Electric
83 Sister Green Road
Campbellton, NB E3N 3Y5
Tel: 506-753-5076

Electrical & Refrigeration Serv.
88 Beaverbrook Street
Moncton, NB E1C 8H7
Tel: 506-857-2232

EMR
122 Driscoll Avenue
Moncton, NB E1E 3R8
Tel: 506-855-4228

I Line Electric Ltd.
280 Dalton Avenue
Miramichi, NB E1V 3N9
Tel: 506-622-2214

Fundy Gas & Electric
45 Glen Road
Saint John, NB E2H 2C9

NEWFOUNDLAND

Bob's Electric
14 Cooks Avenue
Cornerbrook, NF A2H 1P1
Tel: 709-634-7588

Domestic Service Centre
27 McCurdy Drive, P.O. Box 83
Gander, NF A1V 1W5
Tel: 709-256-7738

Harold Snow & Son Ltd.
451 Kenmount Road
St-John's, NF A1B 3P9
Tel: 709-754-0330

NOVA SCOTIA

Jerome Cameron
R.R. #5, Salt Springs
Antigonish, NS B2G 2L3
Tel: 902-863-4528

Harry Rhyno Refrigeration
233 North Street
Bridgewater, Lun. Co. NS
B4A 2V7
Tel: 902-543-4737

Walker's Electric
2608 Windsor Street
Halifax, NS B3K 5C8
Tel: 902-454-0291

NOVA SCOTIA Continued

Buddens Appliance Service
164 Nichols Avenue
Kentville, NS B4N 2H6
Tel: 902-678-7895

J.R. Mahoney Ltd.
1810 Kings Road
Sydney, NS B1L 1C5
Tel: 902-564-8775

Syd Tech Appliances
Box 1907
Sydney, NS B1P 6W4
Tel: 902-561-0156

Fundy Appliance Service
Truro, NS B2N 5B3
Tel: 902-897-0479

ONTARIO

OFS Restaurant Appl. Serv.
16 Lennox Dr., R.R. #2
Barrie, ON L4M 4S4
Tel: 705-728-5289

ChemMark
52 Highway 17, P.O. Box 371
Chalk River, ON K0J 1J0
Tel: 613-584-2988

Kitchenworks Rest. Equip. Sup
R.R. #5, 823974 Massie Rd.
Chatsworth, ON N0H 1G0
Tel: 519-794-3633

G.R. Garrity
39 Regal Road
Guelph, ON N1K 1B6
Tel: 519-836-1090

Barbers Rest. Eq. & Repairs
927 Barton Street E.
Hamilton, ON L8L 3C4
Tel: 905-527-2525

J.I.K.S. Ind. Kitchen Serv.
42 Groff Place, #4
Kitchener, ON N2E 2L6
Tel: 519-748-5361

R.G. Henderson & Son Ltd.
660A Justus Drive
Kingston, ON K7M 4H4
Tel: 613-384-1718

A-1 Plumbing & Heating
P.O. Box 414
Ilderton, ON N0M 2A0
Tel: 519-455-6559

Action Rest. & Serv. Equip.
151 Bentley Street, #9
Markham, ON L3R 3L1
Tel: 905-475-1499

Stell Mechanical
25 Iron Street
Etobicoke, ON M9W 5E3
Tel: 905-569-8270

Repco Restaurant Equip.
9208 Lundy's Lane
Niagara Falls, ON L2E 6S4
Tel: 905-358-9071

ONTARIO Continued

Blanchfield Comm. Kit. Serv.
770 Industrial Ave., Unit 13
Ottawa, ON K1G 4H3
Tel: 613-737-6632

McNabb Appliances
370 Burnham Street
Peterborough, ON K9H 1T6
Tel: 705-743-5350

Erlmar Plumbing Ltd.
795 Batory Avenue
Pickering, ON L1W 2W5
Tel: 905-420-5252

Sure-Fix Food Equip. Serv.
52 Vine Street S.
St. Catharines's ON L2R 3X8
Tel: 905-685-0480

W.J. Barnes & Son
116 Telford Street
Sarnia, ON N7T 7J2
Tel: 519-332-1770

Sault Rapid Repair
1496 Wellington St. E.
Sault Ste. Marie, ON P6A 2R1
Tel: 705-759-3311

Tisdale Plumbing & Heating
40 Golden Avenue
South Porcupine, ON P0N 1H0
Tel: 705-235-4045

Sudbury Rapid Service
23 Main Street
Chelmsford, ON P0M 1L0
Tel: 705-671-6477

Jemm Service
1211 Ford Street
Thunder Bay, ON P3A 4R8
Tel: 807-623-7851

R.G. Henderson & Son Ltd.
100 Thorncliff Park Dr.
Toronto, ON M4H 1G9
Tel: 416-423-4357

P.E.I.

Waites Enterprises
626 South Drive
Summerside, PEI C1N 3Z7
Tel: 902-436-7509

QUEBEC

Choquette CKS
8487 19th Avenue
Montreal, QC H1Z 4J2
Tel: 514-723-5000

L. Chasse Inc.
448 Richelieu
Pointe au Pic, QC G5M 1C9
Tel: 418-723-9100

Majella Vaillancourt
82 St. Cyrille
Riviere de Loup, QC G5R 2G8
Tel: 418-862-2503

QUEBEC

Electro Ref. Service Ent.
161 Pere Divet
Sept-Iles, QC G4R 3P8
Tel: 418-962-9186

Kitchen Equipment Services
893 King Street W.
Sherbrooke, QC J1H 1R9
Tel: 819-821-2153

Choquette CKS
900 Pierre Bertrand, #220
Ville Vanier, QC G1M 3K2
Tel: 418-681-3944

SASKATCHEWAN

Comfort Mechanical
1355 11th Avenue
Regina, SK S4P 0G8
Tel: 306-352-0544

Northcote Sales & Serv. Co.
1327 Hamilton Street
Regina, SK S4R 2B6
Tel: 306-525-1979

Evan's Restaurant Serv.
410 Lauriston Street
Saskatoon, SK S7K 0R5
Tel: 306-653-2772

YUKON

Oscar's Electric
310 Alexander St.
Whitehorse, YK Y1A 2L6
Tel: 867-667-2330

Yukon Appliance Sales & Serv.
9041 Quartz Road
White Horse, YK Y1A 4Z5
Tel: 867-668-4844